Chemical Properties

1. Hydrolysis -

They undergo hydrolysis, when heated with superheated steam or mineral acids or alkali. They can also bring out by enzymes (lipases).

Hydrolysis of oil/ fat with alkali (NaOH or KOH) gives a mixture of sodium or potassium salt of long chain fatty acid which are referred to as **soaps.** This process is k/a **saponification** (soap formation).

Note:- Bad smell of fat/oil is often due to volatile bad smelling fatty acids formed by slow hydrolysis of fat/ oils in contact with moisture over long period. Such samples of oil/fat are often referred to a rancid oil/fats.

2. Hydrogenation- (formation of fats from oil = Vanaspati, ghee or dalda)

Oils containing unsaturated glycerides add on hydrogen in presence of fine divided nickel catalyst, giving solid fats. this hydrogenation process is called hardening.

Eg.

3. Hydrogenolysis-

If the hydrogenation of an oil is allowed to continue for a long period under high pressure and temperature in presence of nickel or copper chromite (CuCr₂O₄) catalyst, the oil/fat undergo reductive cleavage to glycerol and long chain aliphatic alcohols. This process is called as hydrogenolysis.

Note:- The resulting long chain aliphatic alcohols are used it manufacture of synthetic detergents.

4. Transesterification -

They undergo transesterification when they are allowed to react with an excess of alcohol in the presence of an acidic or basic catalyst.

5. Rancidity and autoxidation-

The term rancid is applied to any oil /fat that develops a disagreeable odour due to its slow decomposition (by air) into lower acids. the reactions response for rancidity are hydrolysis and oxidation.

i. **Oxidative rancidification** - Triglycerides, containing unsaturated acids are more susceptible to oxidative rancidity on storing for a long period.

This reaction takes place via formation of free radicals, followed by the production of hydro peroxides which later on cleavage into carbonyls.

$$-CH = CH - \dot{C}H \qquad -O_2 \qquad \qquad [-CH = CH - CH_2 - OOH]$$
Free radical Carbonyl

ii. Hydrolysis rancidification- Butter, for example, is susceptible to hydrolytic rancidity as it contains lower acids (butyric acid and caproic acid moiety) which have offensive odour, liberated during hydrolysis of ester linkage. Further, micro- organisms, present in air contain enzyme lipase that catalyses hydrolytic process. This type of rancidity can be prevented by storing butter in refrigerator.

The commonly used antioxidant added (0.01%) to oil/fat to prevent rancidity are ascorbic acid (Vit. C) and (Vit. E) tocopherol.

6. Drying

- When highly unsaturated oils are exposed to air, they under oxidation and polymerisation to form a thin waterproof film (hard film), such oils are called drying oils and the reaction is referred to as drying.
- Linseed oil, which is rich in linolenic acids, is a common drying oil used in oil based paints.
- Drying involves oxidation, polymerisation and colloidal gel formation.
- Polymerisation is achieved with the help of methylene group between double boded C atom. The H of this CH₂ group form peroxide with air oxygen, which leads to polymerisation.

$$CH_{3} - (CH_{2})_{4} - CH = CH - CH = CH - (CH_{2})_{7}COOH$$

$$Methylene group$$

$$Linolenic acid$$

$$O_{2} air$$

$$CH_{3} - (CH_{2})_{4} - CH = CH - CH = CH - (CH_{2})_{7}COOH$$

$$O - OH$$

Peroxide

$$CH_{3} - (CH_{2})_{4} - C = CH - C - CH = C - (CH_{2})_{7}COOH$$

$$CH_{3} - (CH_{2})_{4} - CH - CH - C - CH - CH - (CH_{2})_{7}COOH$$

$$H$$

$$H$$

$$H$$

$$H$$

$$H$$

Cross-linked unit

In contact with air, cross-linked unit is formed which converts to a hard film.