

MSE-402

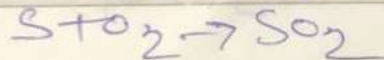
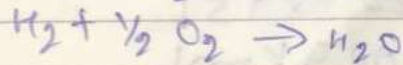
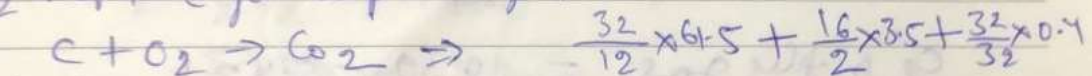
Combustion questions

Dr. Alka Gupta

- # The ultimate analysis of coal sample is given below
Carbon = 61.5%, $H_2 = 3.5\%$, S = 0.4%, ash = 14.2%,
 $N_2 = 1.8\%$ and rest oxygen. Calculate
- theoretical oxygen requirement per unit weight of coal
 - theoretical dry air requirement per unit weight of coal.
 - the Orsat analysis of flue gases when coal is burned with 90% excess dry air.

Ans \rightarrow 100 kg Coal sample.

O_2 required for complete combustion =



$$= 192.4 \text{ kg}$$

$$O_2 \text{ in coal} = 18.6 \text{ Kg}$$

$$\begin{aligned} \text{theoretical } O_2 \text{ requirement} &= 192.4 - 18.6 \\ &= 173.8 \text{ Kg} \end{aligned}$$

$$\text{theoretical } O_2 \text{ requirement to fuel ratio} = 1.738 \text{ Kg / kg coal}$$

$$\textcircled{b} \left[\begin{aligned} \text{theoretical air requirement} &= \frac{173.8}{32} = 5.431 \text{ kmol} \\ \text{ii} &= \frac{5.431}{0.21} = 25.86 \text{ kmol} \end{aligned} \right]$$

$$\begin{aligned} \text{theoretical air requirement on weight basis} \\ &= 25.86 \times 29 = 750 \text{ Kg} \end{aligned}$$

$$\begin{aligned} \text{theoretical air requirement to fuel ratio} \\ &= \frac{750}{100} = 7.50 \text{ Kg / kg fuel} \end{aligned}$$

$$\begin{aligned} \textcircled{c} \quad O_2 \text{ in air} &= 5.431 \times \left[\frac{1+96}{100} \right] \\ &= 10.32 \text{ Kg mol} \end{aligned}$$

$$N_2 \text{ in air} = \frac{79}{21} \times 10.32 = 38.32$$

$$\begin{aligned} O_2 \text{ in flue gas} &= 10.32 - 5.431 \\ &= 4.889 \text{ kmol} \end{aligned}$$

$$\begin{aligned}
 N_2 \text{ in flue gas} &= N_2 \text{ in air} + N_2 \text{ in } CO \\
 &= 30.02 + \left(\frac{1.0}{28}\right) \\
 &= 30.004 \text{ kmol}
 \end{aligned}$$

$$\begin{aligned}
 CO_2 \text{ Produced} &= \frac{44}{12} \times 61.5 = 222.5 \text{ kg} \\
 &= 5.125 \text{ kmol}
 \end{aligned}$$

$$\begin{aligned}
 SO_2 \text{ Produced} &= \frac{60}{32} \times 0.4 = 0.75 \text{ kg} \\
 &= 0.023 \text{ kmol}
 \end{aligned}$$