

FILTRATION AS PHYSICAL MICROBE CONTROL METHOD

Filtration is a method of physically separating microbes from samples. Air is commonly filtered through **high-efficiency particulate air (HEPA) filters** ([Figure 13.15](#)). HEPA filters have effective pore sizes of $0.3\ \mu\text{m}$, small enough to capture bacterial cells, endospores, and many viruses, as air passes through these filters, nearly sterilizing the air on the other side of the filter. HEPA filters have a variety of applications and are used widely in clinical settings, in cars and airplanes, and even in the home. For example, they may be found in vacuum cleaners, heating and air-conditioning systems, and air purifiers.

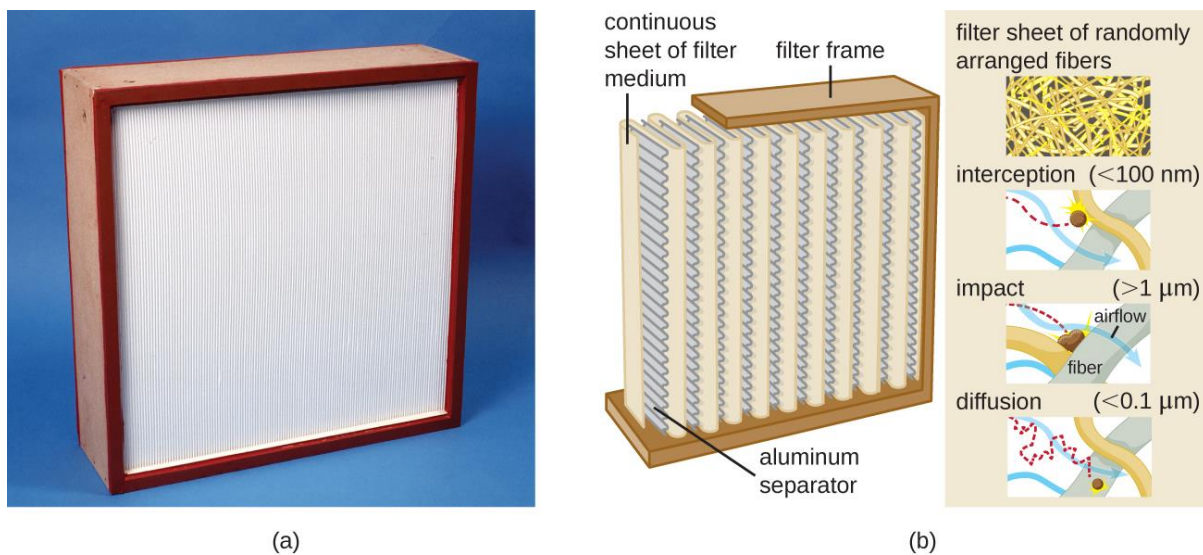


Figure 13.15 (a) HEPA filters like this one remove microbes, endospores, and viruses as air flows through them. (b) A schematic of a HEPA filter. (credit a: modification of work by CSIRO; credit b: modification of work by “LadyofHats”/Mariana Ruiz Villareal)

Biological Safety Cabinets

Biological safety cabinets are a good example of the use of HEPA filters. HEPA filters in biological safety cabinets (BSCs) are used to remove particulates in the air either entering the cabinet (air intake), leaving the cabinet (air exhaust), or treating both the intake and exhaust. Use of an air-intake HEPA filter prevents environmental contaminants from entering the BSC, creating a clean area for handling biological materials. Use of an air-exhaust HEPA filter prevents laboratory pathogens from contaminating the laboratory, thus maintaining a safe work area for laboratory personnel.

There are three classes of BSCs: I, II, and III. Each class is designed to provide a different level of protection for laboratory personnel and the environment; BSC II and III are also designed to protect the materials or devices in the cabinet. [Table 13.1](#) summarizes the level of safety provided by each class of BSC for each BSL.

Biological Risks and BSCs				
Biological Risk Assessed	BSC Class	Protection of Personnel	Protection of Environment	Protection of Product
BSL-1, BSL-2, BSL-3	I	Yes	Yes	No
BSL-1, BSL-2, BSL-3	II	Yes	Yes	Yes
BSL-4	III; II when used in suit room with suit	Yes	Yes	Yes

Table 13.1

Class I BSCs protect laboratory workers and the environment from a low to moderate risk for exposure to biological agents used in the laboratory. Air is drawn into the cabinet and then filtered before exiting through the building's exhaust system. Class II BSCs use directional air flow and partial barrier systems to contain infectious agents. Class III BSCs are designed for working with highly infectious agents like those used in BSL-4 laboratories. They are gas tight, and materials entering or exiting the cabinet must be passed through a double-door system, allowing the intervening space to be decontaminated between uses. All air is passed through one or two HEPA filters and an air incineration system before being exhausted directly to the outdoors (not through the building's

exhaust system). Personnel can manipulate materials inside the Class III cabinet by using long rubber gloves sealed to the cabinet.

Filtration in Hospitals

HEPA filters are also commonly used in hospitals and surgical suites to prevent contamination and the spread of airborne microbes through ventilation systems. HEPA filtration systems may be designed for entire buildings or for individual rooms. For example, burn units, operating rooms, or isolation units may require special HEPA-filtration systems to remove opportunistic pathogens from the environment because patients in these rooms are particularly vulnerable to infection.

Sintered Glass Filters

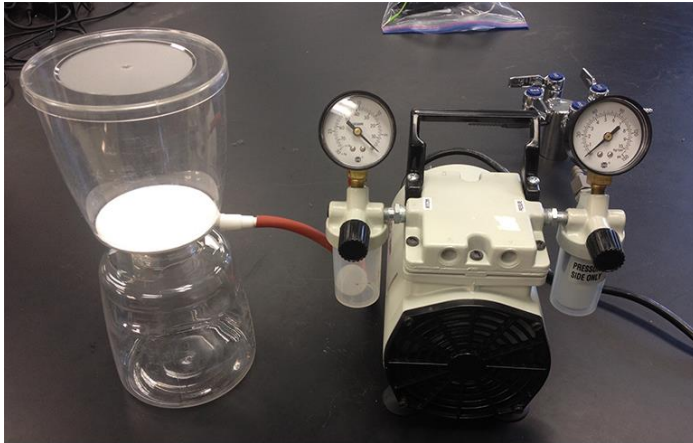
Pure PTFE (Polytetrafluoroethylene) fibers are sintered to create a unique depth-type filter. Used for filtration of liquids and gases in the laboratory

Earthenware/Ceramic Filters

Useful for removing bacteria and protozoa but not viruses from water/ liquid material. Useful for water purification.

Membrane Filters

Filtration can also be used to remove microbes from liquid samples using **membrane filtration**. Membrane filters for liquids function similarly to HEPA filters for air. Typically, membrane filters that are used to remove bacteria have an effective pore size of 0.2 μm , smaller than the average size of a bacterium (1 μm), but filters with smaller pore sizes are available for more specific needs. Membrane filtration is useful for removing bacteria from various types of heat-sensitive solutions used in the laboratory, such as antibiotic solutions and vitamin solutions. Large volumes of culture media may also be filter sterilized rather than autoclaved to protect heat-sensitive components. Often when filtering small volumes, syringe filters are used, but vacuum filters are typically used for filtering larger volumes ([Figure 13.16](#)).



(a)



(b)

Figure 13.16 Membrane filters come in a variety of sizes, depending on the volume of solution being filtered. (a) Larger volumes are filtered in units like these. The solution is drawn through the filter by connecting the unit to a vacuum. (b) Smaller volumes are often filtered using syringe filters, which are units that fit on the end of a syringe. In this case, the solution is pushed through by depressing the syringe's plunger. (credit a, b: modification of work by Brian Forster)