

# **Heat Treatment of Metals**

## **MSE-S305**

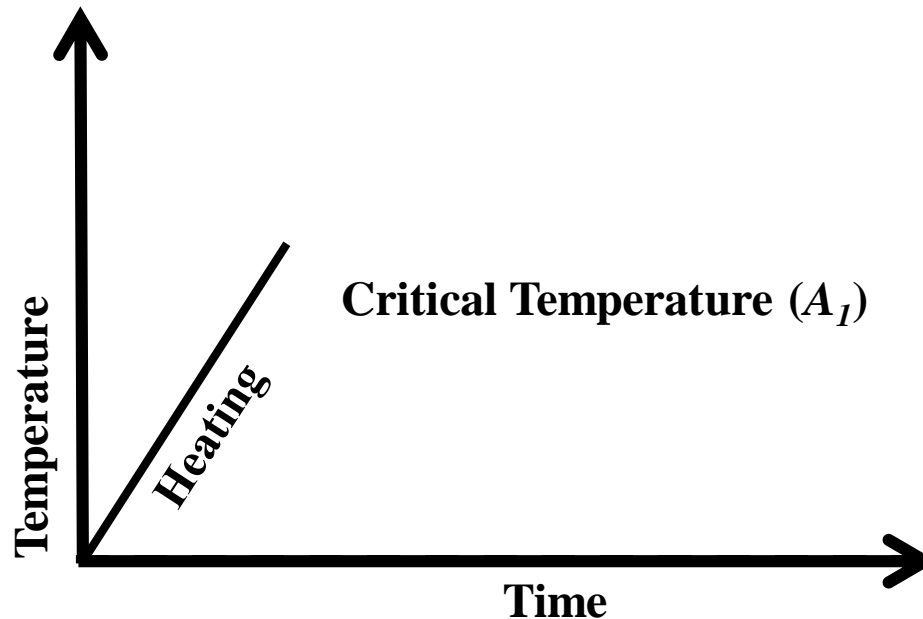
**Ankur Katiyar**

**Assistant Professor, MSME Department  
UIET, CSJM University**

# Mechanism of Formation of Austenite of eutectoid steel

## *Eutectoid steels*

➤ If a plain carbon steel contains  $0.8\%C$ , it is called *Eutectoid steel*.

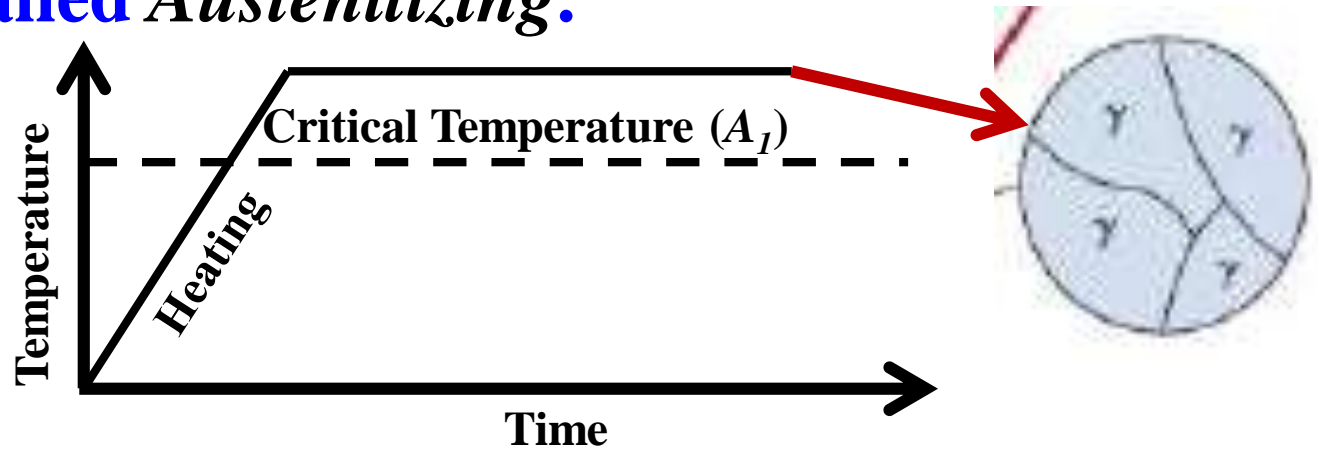


Heat Treatment Cycle

# Mechanism of Formation of Austenite of eutectoid steel

## *Austenitizing*

➤ If a eutectoid plain carbon steel is heated to *austenitic temperature* for a sufficient time, its structure will become *Homogeneous austenite*. This Process is called *Austenitizing*.



Heat Treatment Cycle

# Mechanism of Formation of Austenite of eutectoid steel

17 FRI Formation of austenite on Heating →

- In many heat treatment processes, the first step consists of heating the steel into the austenitic range, the process known as austenitization.
- Austenite is formed on heating on an aggregate of ferrite + pearlite, ferrite + cementite or cementite + pearlite, depending on whether the steel is of hypoeutectoid, eutectoid or hypereutectoid type, respectively.

18 SAT

- Formation of austenite in eutectoid steel is different from that of hypoeutectoid & hypereutectoid steels in the sense that in the case of eutectoid steel, it occurs at particular temp<sup>r</sup> ( $A_1$ ) while in the case of hypoeutectoid & hypereutectoid steels, it occurs over a range of temp<sup>r</sup> hypo ( $A_1$  to  $A_3$ ) & hyper ( $A_1$  to  $A_{cm}$ ).

# Mechanism of Formation of Austenite of eutectoid steel

## Eutectoid Steel →

19 SUN

- Let us consider the formation of austenite from a mix<sup>r</sup> of ferrite-cementite in a eutectoid steel. Normally, this mix<sup>r</sup> in eutectoid steel occurs as pearlite.
- Carbon diffusion rates are practically insignificant up to 200°C. As the temp<sup>r</sup> inc<sup>s</sup> to higher values, but below eutectoid temp<sup>r</sup>, carbon atoms have a tendency to diffuse into ferrite. But still diffusion rate is very slow & meaningless for practical purposes.

20 MON

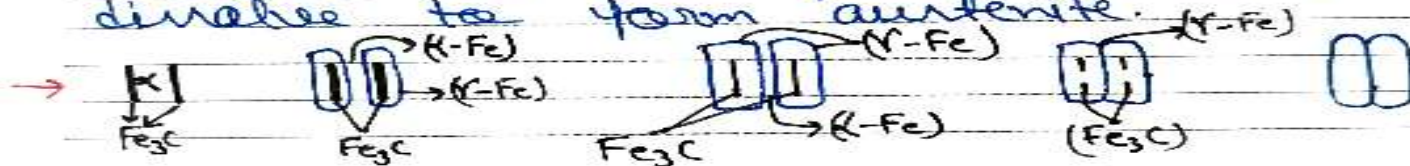
- 0.008% carbon in ferrite at room temp<sup>r</sup> & it is abt 0.025% at eutectoid temp<sup>r</sup>. On heating to eutectoid temp<sup>r</sup>, BCC iron ( $\alpha$ -Fe) lattice changes to FCC iron ( $\gamma$ -Fe) lattice.
- At the theoretical temp<sup>r</sup> for the formation of austenite in eutectoid steel (eutectoid temp<sup>r</sup>), regions around the cementite layer will be enriched with carbon because of diffusion & the max<sup>m</sup> diffusion

# Mechanism of Formation of Austenite of eutectoid steel

21 TUE must be at ferrite-cementite interface.

→ As sufficient interfaces are available, austenite nuclei will be formed at the interface.

→ The formation of primary austenitic grain & their growth by dissolving ferrite, continue till all ferrite & cementite dissolve to form austenite.



22 WED (Steps associated with transformation of pearlite to austenite)

→ The growth rate of austenite is higher than the rate of dissolution of the cementite into austenite. This explains that dissolving of ferrite is completed before that of cementite. (The austenite thus formed at eutectoid temp<sup>r</sup> is not homogeneous.)

→ Chemically homogeneous austenitic grains are obtained by holding steel above the eutectoid temp<sup>r</sup>. The holding time should be sufficient so that carbon atoms may diffuse & result in uniform distribution of carbon atoms.