

A machine element is subjected to the following stresses $\sigma_x = 60$ MPa, $\sigma_y = 45$ MPa, $\tau_{xy} = 30$ MPa. Find the factor of safety if it is made of C45 steel having yield stress as 353 MPa, using the following theories of failure.

- (i) Maximum principal stress theory,
- (ii) Maximum shear stress theory,
- (iii) Von Mises and Hencky 's Theory

$\sigma_x = 60 \text{ MPa}$, $\sigma_y = 45 \text{ MPa}$, $\tau_{xy} = 30 \text{ MPa}$ yield stress, $\sigma_{ys} = 353 \text{ MPa}$
 Poisson ratio $\nu = 0.3$.

(i) According to maximum principal stress or Rankine's theory of equivalent stress

$$\sigma_{1,2} = \frac{1}{2} \bullet \left[(\sigma_x + \sigma_y) \pm \sqrt{(\sigma_x - \sigma_y)^2 + 4\tau_{xy}^2} \right] \quad \dots(1)$$

$$\sigma_{1,2} = \frac{1}{2} \bullet \left[(60 + 45) \pm \sqrt{(60 - 45)^2 + 4(30)^2} \right] = 83.42 \text{ MPa}$$

$$\sigma_2 = 43.16 \text{ MPa}$$

\therefore

$$\text{FOS} = \frac{\sigma_{ys}}{\sigma_c} = \frac{353}{83.42} = 4.23$$

(ii) According to max. shear stress theory or Guest's theory equivalent stress

$$\tau_{\text{max}} = \frac{1}{2} \sqrt{(\sigma_x - \sigma_y)^2 + 4\tau_{xy}^2} \quad \dots(2)$$

or

$$\sigma_e = \sqrt{(\sigma_x - \sigma_y)^2 + 4\tau_{xy}^2} \quad \left(\because \tau_{\text{max}} = \frac{\sigma_e}{2} \right)$$

$$= \sqrt{(60 - 45)^2 + 4(30)^2} = 61.85 \text{ MPa}$$

\therefore

$$\text{FOS} = \frac{\sigma_{ys}}{\sigma_c} = 353/61.85 = 5.71$$

(iii) According to shear energy theory or Hencky-Von-Mises theory, equivalent stress

(iii) According to shear energy theory or Hencky-Von-Mises theory, equivalent stress

$$\frac{\sigma_{st}}{\text{F.S.}} = \sqrt{83.42^2 + 43.16^2} = \frac{353}{72.32}$$

$$\frac{\sigma_{st}}{\text{F.S.}} = 72.32 \Rightarrow \text{F.S.} = \frac{353}{72.32}$$

$$\text{F.S.} = 4.8$$

Find the diameter of a rod subjected to a bending moment of 3 kNm and a twisting moment of 1.8 kNm according to the following theories of failure, taking normal yield stress as 420 MPa and factor of safety as 3.

- (i) Normal stress theory, (ii) Shear stress theory.

Given data: Bending moment, $M_b = 3 \text{ kNm} = 3 \times 10^6 \text{ N-mm}$

Twisting moment, $M_t = 1.8 \text{ kNm} = 1.8 \times 10^6 \text{ N-mm}$

Yield stress, $\sigma_{ys} = 420 \text{ MPa}$ FOS = 3

\therefore Allowable stress, $\sigma = \sigma_e = \frac{\sigma_{ys}}{\text{FOS}} = \frac{420}{3} = 140 \text{ MPa}$

$$\text{Bending stress, } \sigma = \frac{M_b \cdot C}{I} = \frac{3 \times 10^6 \times d/2}{(\pi d^4/64)} = \frac{30.56 \times 10^6}{d^3}$$

$$\sigma = \frac{30.56 \times 10^6}{d^3} = \sigma_x$$

Shear stress,

$$\tau = \frac{M_t r}{J} = \frac{1.8 \times 10^6 \times d/2}{(\pi d^4/32)} = \frac{9.167 \times 10^6}{d^3} = \tau_{xy}$$

(i) According to maximum normal stress theory,

$$\sigma_e = \frac{1}{2} \left[(\sigma_x + \sigma_y + \sqrt{(\sigma_x - \sigma_y)^2 + 4\tau_{xy}^2}) \right]$$

(Here $\sigma_y = 0$, no stress in $\perp lr$ direction)

$$140 = \frac{1}{2} \left[\frac{30.56 \times 10^6}{d^3} + \sqrt{\left(\frac{30.56 \times 10^6}{d^3} \right)^2 + 4 \left(\frac{9.167 \times 10^6}{d^3} \right)^2} \right]$$

$$\therefore d = 61.834 \text{ mm}$$

(ii) According to maximum shear stress theory

$$\sigma_e = \sqrt{(\sigma_x - \sigma_y)^2 + 4\tau_{xy}^2}$$

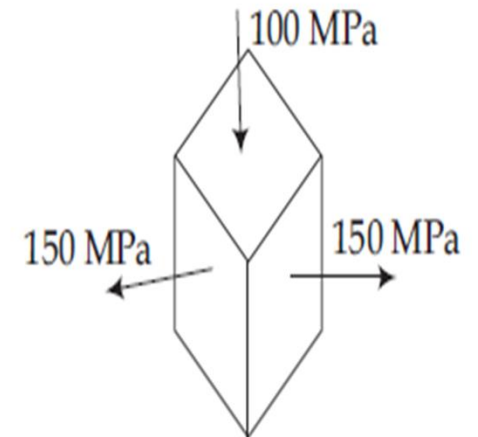
$$140 = \sqrt{\left(\frac{30.56 \times 10^6}{d^3} \right)^2 + 4 \left(\frac{9.167 \times 10^6}{d^3} \right)^2}$$

$$\therefore d = 63.376 \text{ mm}$$

\therefore Recommended diameter, $d = 63.376 \simeq 64 \text{ mm}$. (Take bigger one always).

A stressed element is loaded as shown in Fig. Determine the following:

- (i) Von-Mises stress,
- (ii) Maximum shear stress,
- (iii) Maximum normal stress,
- (iv) Octahedral shear stress.



Arranging in descending order $150 \geq 150 > -100$

\therefore

$$\sigma_1 = 150 \text{ MPa,}$$

$$\sigma_2 = 150 \text{ MPa and } \sigma_3 = -100 \text{ MPa (compressive)}$$

(i) Von-Mises stress

$$\begin{aligned}\tau_e &= \sqrt{\frac{(\sigma_1 - \sigma_2)^2 + (\sigma_2 - \sigma_3)^2 + (\sigma_3 - \sigma_1)^2}{2}} \\ &= \sqrt{\frac{(150 - 150)^2 + (150 + 100)^2 + (-100 - 150)^2}{2}} = 250 \text{ MPa}\end{aligned}$$

(ii) Maximum shear stress

$$\tau_{12} = \frac{\sigma_1 - \sigma_2}{2} = \frac{150 - 150}{2} = 0$$

$$\tau_{23} = \frac{\sigma_2 - \sigma_3}{2} = \frac{150 - (-100)}{2} = 125 \text{ MPa}$$

$$\tau_{13} = \frac{\sigma_1 - \sigma_3}{2} = \frac{150 - (-100)}{2} = 125 \text{ MPa}$$

\therefore

$$\tau_{\max} = 125 \text{ MPa (max of these 3 values)}$$

(iii) Maximum normal stress

$$\sigma_1 > \sigma_2 > \sigma_3$$

then $\sigma_{\max} = \sigma_1 = 150 \text{ MPa}$.

(iv) Octahedral shear stress

$$\begin{aligned}\tau_e &= \frac{1}{3} \sqrt{(\sigma_1 - \sigma_2)^2 + (\sigma_2 - \sigma_3)^2 + (\sigma_3 - \sigma_1)^2} \\ &= \frac{1}{3} \sqrt{(150 - 150)^2 + (150 - 100)^2 + (-100 - 150)^2} = 117.85 \text{ MPa.}\end{aligned}$$

max Strain theory

Saint Venant's theory,

The Failure or yielding occurs at a point in a member when max Principle Strain in a bi-axial stress system reaches the limiting value of strain determined from a simple tensile test.

$$\epsilon_{max} = \frac{\sigma_1}{E} - \mu \frac{\sigma_2}{E}$$

$$\epsilon_{max} = \frac{\sigma_1}{E} - \frac{\mu \sigma_2}{E} = \frac{\sigma_1 - \mu \sigma_2}{E} = \frac{\sigma_{yp}}{E} = \frac{S_{yt}^{GSP}}{E \times F.S.} \quad \text{Strain at yield point. (According theory)}$$

$\sigma_1, \sigma_2 = \text{max \& min Principal Stresses in a biaxial stress system.}$

$\epsilon = \text{Strain at yield point}$

$\mu = \text{Poisson's ratio.}$

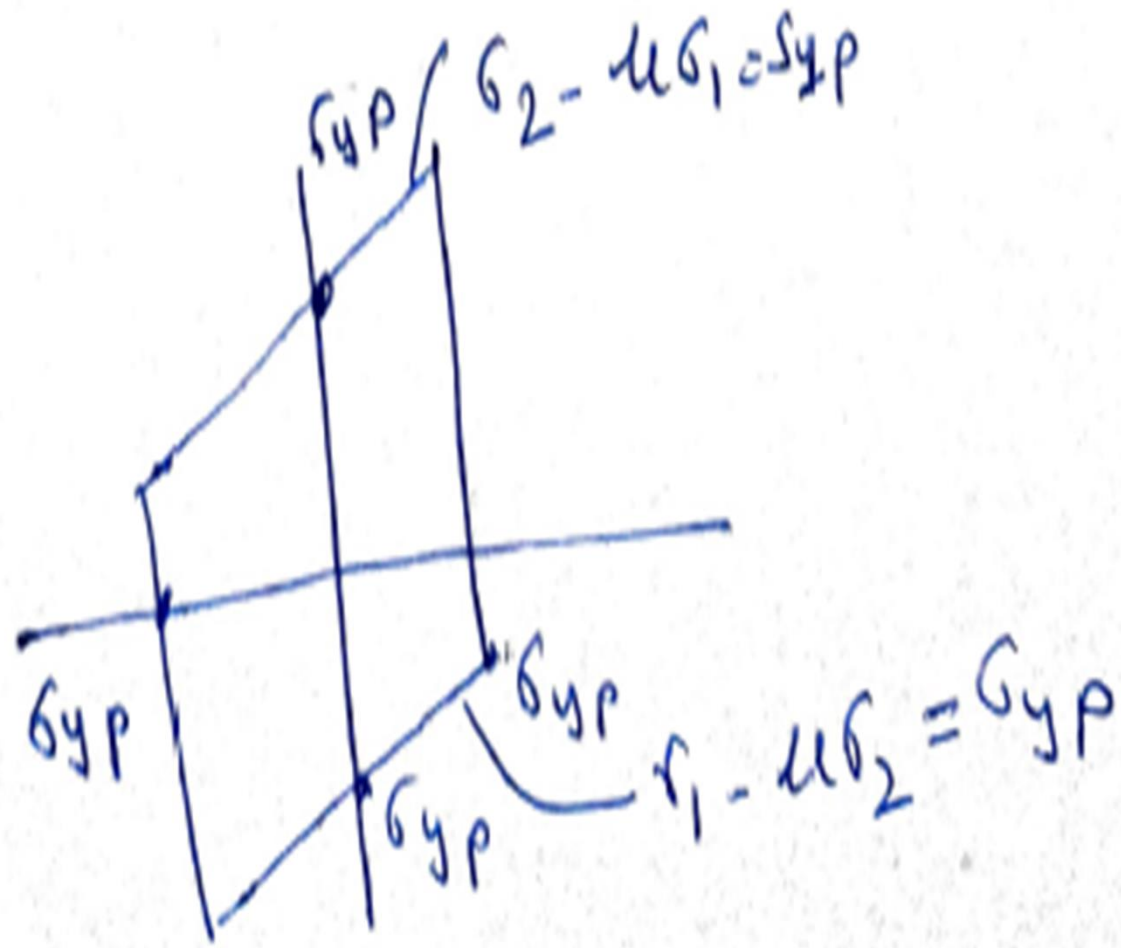
$E = \text{young's modulus.}$

$$\frac{\sigma_1}{E} - \frac{\mu \sigma_2}{E} = \frac{S_{yt}}{E \times F.S.}$$

$$\boxed{\sigma_1 - \mu \sigma_2 = \frac{S_{yt}}{F.S.}}$$

theory is not used - it only gives reliable results in particular cases.

Schubvers.



max Strain Energy theory

A failure or yielding occurs at point in a member when the Strain Energy/unit member volume in a biaxial stress system reaches the limiting Strain Energy per unit volume as determined from simple tension test.

→ Strain Energy Per unit Volume in a biaxial stress system. $\sigma_3 = 0$

$$U_1 = \frac{1}{2E} [\sigma_1^2 + \sigma_2^2 - 2\mu\sigma_1\sigma_2]$$

Limiting Strain Energy/ unit Volume for yielding as determined from simple tension test

$$U_2 = \frac{1}{2E} \left(\frac{\sigma_{yp}}{F.S.} \right)^2 = \frac{1}{2E} \sigma^2$$

According to theory

$$U_1 = U_2$$

$$\frac{1}{2E} [\sigma_1^2 + \sigma_2^2 - 2\mu\sigma_1\sigma_2] = \frac{1}{2E} \left(\frac{\sigma_{yp}}{F.S.} \right)^2$$

$$\sigma_1^2 + \sigma_2^2 - 2\mu\sigma_1\sigma_2 = \left(\frac{\sigma_{yp}}{F.S.} \right)^2 \quad \sigma_{yp} = \frac{\sigma_{yp}}{F.S.}$$