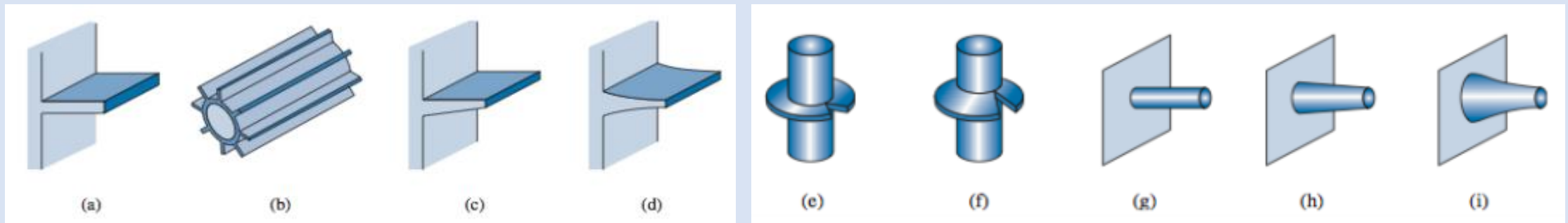


Convection

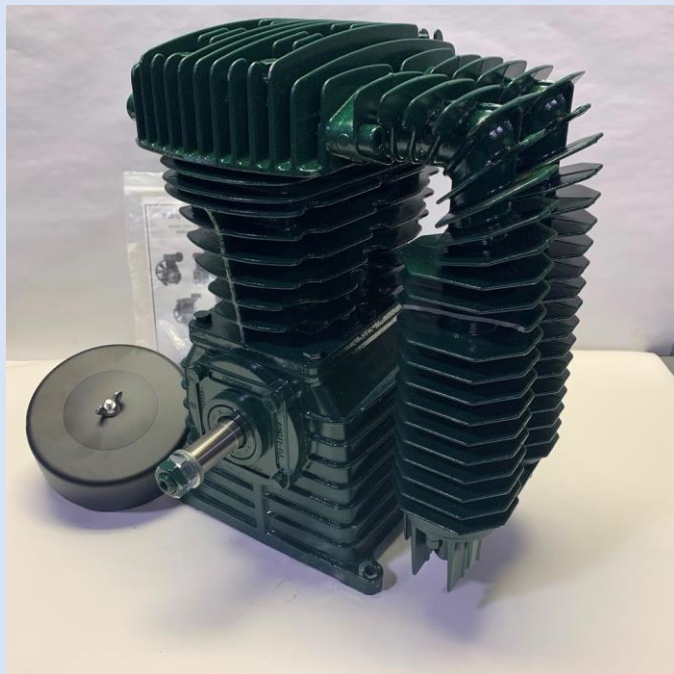
Heat transfer from extended surfaces

- In some practical operations such as the *heat exchange between a gas and a liquid*, a very large heat transfer area is required as the gas-phase heat transfer coefficient is usually very low
- A larger requirement of heat transfer area would mean a very large heat exchanger equipment
- This is often not practically feasible and alternate arrangements can be made to increase the surface area on the gas side
- When additional metal pieces are attached to ordinary heat transfer surfaces such as pipes or tubes, they *extend the surface for heat transfer*
- The rectangular metal strips or annular rings used to increase the heat transfer area are called ***fins***
- The finned surface is also known as ***extended surfaces***

Fins are the extended surface protruding from a surface or body and they are meant for increasing the heat transfer rate between the surface and the surrounding fluid by increasing heat transfer area



(a) Longitudinal fin - Rectangular profile (d) Longitudinal fin - Concave parabolic (f) Radial fin - Triangular profile (h) Pin fin - Tapered profile
(b) Longitudinal fin - Rectangular profile (e) Radial fin - Rectangular profile (g) Pin fin - Cylindrical (i) Pin fin - Concave parabolic
(c) Longitudinal fin - Trapezoidal profile



- Let us consider a fin (rectangular) that protrudes a distance 'l' from a wall as shown in the figure
- The fin has a length 'l', thickness, 'w' and breadth 'b'
- The temperature of the wall is T_s and the ambient temperature is T_o
- The temperature at any transverse section of the fin is constant
- The area for heat conduction is $= A = bw$
- The area for heat loss by convection from the exposed fin surface to the ambient $= 2b\Delta x + 2w\Delta x = 2(b + w)\Delta x = P\Delta x$
where $P = \text{perimeter} = 2(b + w)$

Making a balance over the small element Δx ,

$$\text{Rate of heat input at } x = Aq_x|_x = -kA \left. \frac{dT}{dx} \right|_x$$

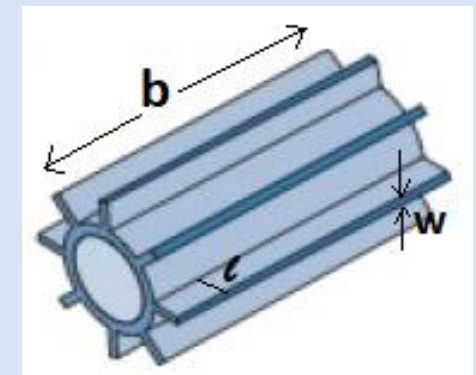
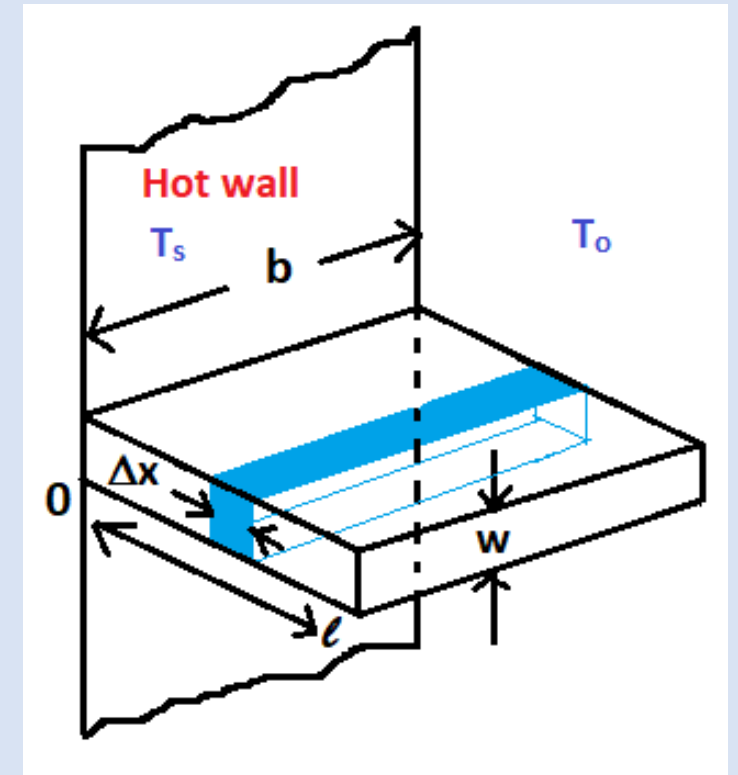
$$\text{Rate of heat output at } x + \Delta x = Aq_x|_{x+\Delta x} = -kA \left. \frac{dT}{dx} \right|_{x+\Delta x}$$

$$\text{Rate of heat loss from extended surface} = hP\Delta x(T - T_o)$$

$$\text{Rate of heat accumulation at steady state} = 0$$

Therefore,

$$-kA \left. \frac{dT}{dx} \right|_x - \left(-kA \left. \frac{dT}{dx} \right|_{x+\Delta x} \right) - hP\Delta x(T - T_o) = 0$$



$$-kA \left. \frac{dT}{dx} \right|_x - \left(-kA \left. \frac{dT}{dx} \right|_{x+\Delta x} \right) - hP\Delta x(T - T_o) = 0$$

$$\text{Lt}_{\Delta x \rightarrow 0} \frac{kA \left. \frac{dT}{dx} \right|_{x+\Delta x} - kA \left. \frac{dT}{dx} \right|_x}{\Delta x} - hP(T - T_o) = 0$$

$$kA \frac{d^2T}{dx^2} - hP(T - T_o) = 0$$

$$\frac{d^2T}{dx^2} - \frac{hP}{kA}(T - T_o) = 0$$

Let $\theta = (T - T_o)$ and $m^2 = \frac{hP}{kA}$

$$\boxed{\frac{d^2\theta}{dx^2} - m^2\theta = 0} \Rightarrow \text{Second order linear differential equation}$$

General solution $\boxed{\theta = C_1 e^{+mx} + C_2 e^{-mx}}$ \Rightarrow gives the temperature distribution

The boundary conditions used to determine C_1 and C_2 is of three types

Case I : Fin is very long (infinite), temperature at the end of the fin is the same as the surrounding fluid

$$\theta = C_1 e^{+mx} + C_2 e^{-mx}$$

At $x = 0$, $T = T_s$ and $x = 0$, $\theta_1 = T_s - T_o$

At $x = \infty$, $T = T_o$ and $x = \infty$, $\theta_2 = 0$

Using Boundary Condition 1 $\theta_1 = C_1 + C_2$

Using Boundary Condition 2 $0 = C_1 e^{+\infty} + C_2 e^{-\infty}$

Since $e^{-\infty} = 0$, $C_1 = 0$ and $C_2 = \theta_1$

$$\theta = \theta_1 e^{-mx}$$

or,

$$\frac{T - T_o}{T_s - T_o} = e^{-mx}$$

\Rightarrow **temperature distribution in fin for Case I**

Heat loss from the fin, $Q = -kA \left(\frac{dT}{dx} \right)_{x=0}$

$$Q = -kA \left(\frac{d\theta}{dx} \right)_{x=0}$$

or, $Q = -kA(-m\theta_1) = kAm\theta_1$

or, $Q = kA \sqrt{\frac{hP}{kA}} (T_s - T_o)$

or, $Q = \sqrt{hPkA} (T_s - T_o)$

$$\theta = (T - T_o) \text{ and } \frac{d\theta}{dx} = \frac{dT}{dx}$$

$$\theta = \theta_1 e^{-mx}$$

$$\frac{d\theta}{dx} = -m\theta_1 e^{-mx}$$

$$\left(\frac{d\theta}{dx} \right)_{x=0} = -m\theta_1$$

Case 2 : The end of the fin is insulated

$$\text{At } x = 0, T = T_s \quad \text{and} \quad x = 0, \quad \theta_1 = T_s - T_o$$

$$\text{At } x = l, \quad \frac{dT}{dx} = 0 \quad \text{and} \quad x = l, \quad \frac{d\theta}{dx} = 0$$

Now,

$$\theta = C_1 e^{+mx} + C_2 e^{-mx}$$
$$\frac{d\theta}{dx} = mC_1 e^{+mx} - mC_2 e^{-mx}$$

Using Boundary Condition 1 $\theta_1 = C_1 + C_2$

Using Boundary Condition 2 $0 = m(C_1 e^{+ml} - C_2 e^{-ml})$

$$C_1 e^{+ml} = C_2 e^{-ml}$$

$$C_2 = C_1 e^{2ml}$$

$$\theta_1 = C_1 + C_2 = C_1 + C_1 e^{2ml} = C_1 (1 + e^{2ml})$$

$$C_1 = \frac{\theta_1}{(1 + e^{2ml})}$$
$$C_2 = \frac{\theta_1 e^{2ml}}{(1 + e^{2ml})} = \frac{\theta_1}{(1 + e^{-2ml})}$$

Putting the values of constants we get,

$$\theta = \frac{\theta_1}{(1 + e^{2ml})} e^{+mx} + \frac{\theta_1}{(1 + e^{-2ml})} e^{-mx}$$

$$\theta = \frac{\theta_1}{(1 + e^{2ml})} e^{+mx} + \frac{\theta_1}{(1 + e^{-2ml})} e^{-mx}$$

Multiplying the top and bottom of the first term by e^{-ml} and top and bottom of the second term by e^{ml}

$$\theta = \theta_1 \left[\frac{e^{-m(l-x)}}{(e^{ml} + e^{-ml})} + \frac{e^{m(l-x)}}{(e^{ml} + e^{-ml})} \right] = \theta_1 \left[\frac{e^{-m(l-x)} + e^{m(l-x)}}{(e^{ml} + e^{-ml})} \right]$$

$$\theta = \theta_1 \left[\frac{\cosh[m(l-x)]}{\cosh[ml]} \right]$$

$$\sinh\alpha = \frac{e^\alpha - e^{-\alpha}}{2}$$

$$\cosh\alpha = \frac{e^\alpha + e^{-\alpha}}{2}$$

$$\tanh\alpha = \frac{e^\alpha - e^{-\alpha}}{e^\alpha + e^{-\alpha}}$$

$$\frac{T - T_o}{T_s - T_o} = \frac{\cosh[m(l-x)]}{\cosh[ml]}$$

⇒ **temperature distribution in fin for Case 2**

Heat loss from the fin, $Q = -kA \left(\frac{dT}{dx} \right)_{x=0}$

$$Q = -kA \left(\frac{d\theta}{dx} \right)_{x=0}$$

$$\frac{d\theta}{dx} = mC_1 e^{+mx} - mC_2 e^{-mx}$$

$$\left(\frac{d\theta}{dx} \right)_{x=0} = mC_1 - mC_2$$

$$= \frac{m\theta_1}{(1 + e^{2ml})} - \frac{m\theta_1}{(1 + e^{-2ml})} = -m\theta_1 \left[\frac{1}{(1 + e^{-2ml})} - \frac{1}{(1 + e^{2ml})} \right]$$

$$= -m\theta_1 \left[\frac{e^{ml}}{(e^{ml} + e^{-ml})} - \frac{e^{-ml}}{(e^{-ml} + e^{ml})} \right] = -m\theta_1 \left[\frac{e^{ml} - e^{-ml}}{e^{ml} + e^{-ml}} \right] = -m\theta_1 \tanh(ml)$$

$$Q = -kA \left(\frac{d\theta}{dx} \right)_{x=0} = -kA(-m\theta_1) \tanh(ml)$$

$$Q = kA \sqrt{\frac{hP}{kA}} (T_s - T_o) \tanh(ml)$$

$$Q = \sqrt{hPkA} (T_s - T_o) \tanh(ml)$$

Case 3 : The fin is of finite length and loses heat by convection from its end

$$\text{At } x = 0, \quad T = T_s \quad \text{and} \quad x = 0, \quad \theta_1 = T_s - T_o$$

$$\text{At } x = l, \quad -kA \frac{dT}{dx} = hA(T - T_o) \quad \text{and} \quad x = l, \quad -kA \frac{d\theta}{dx} = hA\theta$$

Now,

$$\theta = C_1 e^{+mx} + C_2 e^{-mx}$$
$$\frac{d\theta}{dx} = mC_1 e^{+mx} - mC_2 e^{-mx}$$

Using Boundary Condition 1

$$\theta_1 = C_1 + C_2$$

Using Boundary Condition 2

$$\frac{d\theta}{dx} = -\frac{h}{k}\theta$$

$$m[C_1 e^{+ml} - C_2 e^{-ml}] = -\frac{h}{k}[C_1 e^{+ml} + C_2 e^{-ml}]$$

$$C_1 \left[e^{+ml} + \frac{h}{mk} e^{+ml} \right] = C_2 \left[e^{-ml} - \frac{h}{mk} e^{-ml} \right]$$

$$\text{Now,} \quad C_1 = \theta_1 - C_2$$

$$\text{Replacing the value of } C_1 (= \theta_1 - C_2) \text{ in the previous equation,} \quad (\theta_1 - C_2) \left[e^{+ml} + \frac{h}{mk} e^{+ml} \right] = C_2 \left[e^{-ml} - \frac{h}{mk} e^{-ml} \right]$$

$$\theta_1 e^{+ml} + \frac{h}{mk} \theta_1 e^{+ml} - C_2 e^{+ml} - \frac{h}{mk} C_2 e^{+ml} = C_2 e^{-ml} - C_2 \frac{h}{mk} e^{-ml}$$

$$C_2 = \frac{\theta_1 e^{ml} \left(1 + \frac{h}{mk} \right)}{\left(e^{+ml} + e^{-ml} \right) + \frac{h}{mk} \left(e^{+ml} - e^{-ml} \right)}$$

Now, $C_1 = \theta_1 - C_2$

Replacing the value of C_2 in the above equation enables us to find the value of C_1

$$C_1 = \theta_1 - C_2 = \theta_1 - \frac{\theta_1 e^{ml} \left(1 + \frac{h}{mk}\right)}{\left(e^{+ml} + e^{-ml}\right) + \frac{h}{mk} \left(e^{+ml} - e^{-ml}\right)}$$

$$C_1 = \frac{\theta_1 e^{+ml} + \theta_1 e^{-ml} + \theta_1 \frac{h}{mk} e^{+ml} - \theta_1 \frac{h}{mk} e^{-ml} - \theta_1 e^{ml} - \theta_1 \frac{h}{mk} e^{+ml}}{\left(e^{+ml} + e^{-ml}\right) + \frac{h}{mk} \left(e^{+ml} - e^{-ml}\right)}$$

$$C_1 = \frac{\theta_1 e^{-ml} \left(1 - \frac{h}{mk}\right)}{\left(e^{+ml} + e^{-ml}\right) + \frac{h}{mk} \left(e^{+ml} - e^{-ml}\right)}$$

Replacing the values of C_1 and C_2 in $\theta = C_1 e^{+mx} + C_2 e^{-mx}$ we get,

$$\theta = \frac{\theta_1 e^{-ml} \left(1 - \frac{h}{mk}\right) e^{+mx}}{\left(e^{+ml} + e^{-ml}\right) + \frac{h}{mk} \left(e^{+ml} - e^{-ml}\right)} + \frac{\theta_1 e^{ml} \left(1 + \frac{h}{mk}\right) e^{-mx}}{\left(e^{+ml} + e^{-ml}\right) + \frac{h}{mk} \left(e^{+ml} - e^{-ml}\right)}$$

$$\frac{\theta}{\theta_1} = \frac{\left[e^{m(l-x)} + e^{-m(l-x)}\right] + \left(\frac{h}{mk}\right) \left[e^{m(l-x)} - e^{-m(l-x)}\right]}{\left(e^{+ml} + e^{-ml}\right) + \frac{h}{mk} \left(e^{+ml} - e^{-ml}\right)}$$

$$\frac{\theta}{\theta_1} = \frac{T - T_o}{T_s - T_o} = \frac{\cosh[m(l-x)] + \left(\frac{h}{mk}\right) \sinh[m(l-x)]}{\cosh[ml] + \left(\frac{h}{mk}\right) \sinh[ml]}$$

⇒ temperature distribution in fin for Case 3

Heat loss from the fin, $Q = -kA \left(\frac{dT}{dx} \right)_{x=0} = -kA \left(\frac{d\theta}{dx} \right)_{x=0}$

$$\frac{d\theta}{dx} = mC_1 e^{+mx} - mC_2 e^{-mx}$$

$$\left(\frac{d\theta}{dx} \right)_{x=0} = mC_1 - mC_2 = \frac{m\theta_1 e^{-ml} \left(1 - \frac{h}{mk} \right)}{\left(e^{+ml} + e^{-ml} \right) + \frac{h}{mk} \left(e^{+ml} - e^{-ml} \right)} - \frac{m\theta_1 e^{ml} \left(1 + \frac{h}{mk} \right)}{\left(e^{+ml} + e^{-ml} \right) + \frac{h}{mk} \left(e^{+ml} - e^{-ml} \right)}$$

$$= -m\theta_1 \left[\frac{\left(e^{ml} - e^{-ml} \right) + \frac{h}{mk} \left(e^{ml} - e^{-ml} \right)}{\left(e^{+ml} + e^{-ml} \right) + \frac{h}{mk} \left(e^{+ml} - e^{-ml} \right)} \right] = -m\theta_1 \left[\frac{\sinh(ml) + \frac{h}{mk} \cosh(ml)}{\cosh(ml) + \frac{h}{mk} \sinh(ml)} \right]$$

$$Q = -kA \left(\frac{d\theta}{dx} \right)_{x=0} = -kA(-m\theta_1) \left[\frac{\sinh(ml) + \frac{h}{mk} \cosh(ml)}{\cosh(ml) + \frac{h}{mk} \sinh(ml)} \right]$$

$$Q = kA \sqrt{\frac{hP}{kA}} (T_s - T_o) \left[\frac{\sinh(ml) + \frac{h}{mk} \cosh(ml)}{\cosh(ml) + \frac{h}{mk} \sinh(ml)} \right]$$

$$Q = \sqrt{hPkA} (T_s - T_o) \left[\frac{\tanh(ml) + \frac{h}{mk}}{1 + \frac{h}{mk} \tanh(ml)} \right]$$

Fin efficiency

- To indicate the effectiveness of a fin in transferring a given quantity of heat, a new parameter called the **fin efficiency** is defined

$$\text{Fin efficiency} = \eta_f = \frac{\text{actual heat transferred}}{\text{heat that would be transferred if entire fin area were at base temperature (max heat transfer)}}$$

- The fin efficiency can be estimated for all the cases discussed previously
- The heat transfer from a fin is maximum when the fin material has infinite thermal conductivity and the temperature along the length is the base temperature

$$Q_{max} = hA_{convection}(T_s - T_o) = hPl(T_s - T_o)$$

$$P = \text{perimeter} = 2(b + w)$$

Case I:

$$Q = \sqrt{hPkA}(T_s - T_o)$$

$$Q_{max} = hPl(T_s - T_o)$$

$$\eta_f = \frac{\sqrt{hPkA}(T_s - T_o)}{hPl(T_s - T_o)} = \frac{1}{l} \sqrt{\frac{kA}{hP}}$$

$$\eta_f = \frac{1}{ml}$$

Case 2:

$$Q = \sqrt{hPkA}(T_s - T_o)\tanh(ml)$$

$$Q_{max} = hPl(T_s - T_o)$$

$$\eta_f = \frac{Q = \sqrt{hPkA}(T_s - T_o)\tanh(ml)}{hPl(T_s - T_o)} = \frac{1}{l} \sqrt{\frac{kA}{hP}} \tanh(ml)$$

$$\eta_f = \frac{\tanh(ml)}{ml}$$

Case 3:

$$Q = \sqrt{hPkA}(T_s - T_o) \left[\frac{\tanh(ml) + \frac{h}{mk}}{1 + \frac{h}{mk} \tanh(ml)} \right]$$

$$Q_{max} = hPl(T_s - T_o)$$

$$\eta_f = \frac{\sqrt{hPkA}(T_s - T_o) \left[\frac{\tanh(ml) + \frac{h}{mk}}{1 + \frac{h}{mk} \tanh(ml)} \right]}{hPl(T_s - T_o)} = \frac{1}{l} \sqrt{\frac{kA}{hP}} \left[\frac{\tanh(ml) + \frac{h}{mk}}{1 + \frac{h}{mk} \tanh(ml)} \right]$$

$$\eta_f = \frac{\left[\frac{\tanh(ml) + \frac{h}{mk}}{1 + \frac{h}{mk} \tanh(ml)} \right]}{ml}$$

Problem

A carbon steel pipe (actual ID = 78 mm, wall thickness = 5.5 mm) has 8 longitudinal fins (with ends insulated) of 1.5 mm thickness. Each fin extends 30 mm from the pipe wall. The thermal conductivity of the fin material is 45 W/m°C. If the wall temperature, the ambient temperature and surface heat transfer coefficients are 150°C, 28°C and 75 W/m²°C, respectively, calculate the % increase in the rate of heat transfer for the finned tube over the plain tube of 1 m each.

The rate of heat transfer from a plain pipe, $Q_o = hA(\Delta T) = h(2\pi r_o L)(T_s - T_o)$

$$Q_o = h(2\pi r_o L)(T_s - T_o) = 75 \times 2 \times \pi \times 0.0445 \times 1 \times (150 - 28) = 2558.36 \text{ W}$$

The rate of heat transfer from a finned pipe, $Q_t = Q_o + Q_f$ (Q_f = heat transfer from fins)

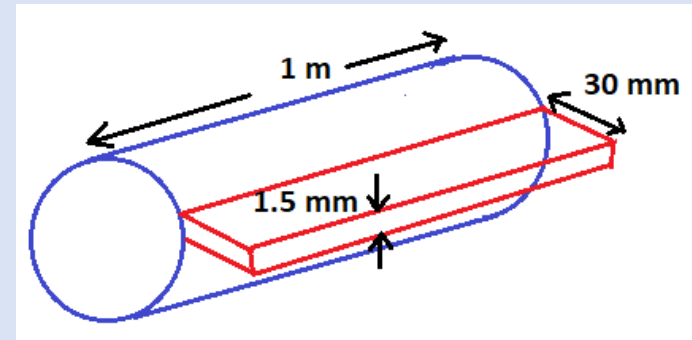
For a finned pipe, $m = \sqrt{\frac{hP}{kA}} = \sqrt{\frac{75 \times 2.003}{45 \times 0.0015}} = 47.18$

For a fin with insulated ends, $\eta_f = \frac{\tanh(47.18 \times 0.03)}{47.18 \times 0.03} = 0.6278$

$$Q_f = \sqrt{hPkA}(T_s - T_o)\tanh(ml)$$

$$Q_f = \sqrt{75 \times 2.003 \times 45 \times 0.0015} \times (150 - 28)\tanh(47.18 \times 0.03) = 345.288 \text{ W}$$

For eight fins, the total heat transfer due to fins is = $8 \times 345.288 = 2761.83 \text{ W}$



$$r_o = r_i + t$$

$$= 39 + 5.5 = 44.5 \text{ mm}$$

$$P = 2(b + w)$$

$$= 2(1 + 0.0015)$$

$$= 2.003 \text{ m}$$

$$A = bw$$

$$= 1 \times 0.0015 = 0.0015 \text{ m}$$

Now, the area of contact of a fin with the pipe wall = $1 \text{ m} \times 0.0015 \text{ m} = 0.0015 \text{ m}^2$

Area of contact of eight fins = $8 \times 0.0015 = 0.012 \text{ m}^2$

Free outside area of finned pipe = $(2 \times \pi \times 0.0445 \times 1) - 0.012 = 0.2796 - 0.012 = 0.2676 \text{ m}^2$

Therefore, the rate of heat transfer from the free outside area of pipe,

$$Q_o = h(A_o)(T_s - T_o) = 75 \times 0.2676 \times (150 - 28) = 2448 \text{ W}$$

The total rate of heat transfer from a finned pipe, $Q_t = Q_o + Q_f$

$$Q_t = 2448 + 2761.83 = 5209.83 \text{ W}$$

$$\text{Percentage (\%)} \text{ in heat transfer using finned pipe} = \frac{5209.83 - 2558.36}{2558.36} \times 100 = 103.64\%$$

