

# OPTICAL FIBER JOINTS & CONNECTOR-II



# OPTICAL FIBER JOINTS

❖ Technical requirement for both jointing & termination of transmission media

## □ Number of Joints or Connections

- Link length between repeaters
- Continuous length of fiber
- Length of fiber cable practically or conveniently installed as continuous length



## ▪ Repeater Spacing (A continuously increasing parameter)

- Ranges from
  - ≈ 40-60 km at 400 Mbits/s
  - ≈ 100 km at 2.4 Gb/s
  - ≈ 300 km at 1.7-10 Gb/s using SMDSFs

# FIBER JOINTS

- **Source- Fiber**
- **Fiber- Fiber**
- **Fiber- Detector**

❖ Manufacturers supply *Electro-optical devices* (Sources and Detectors) with fiber optic *pigtails* to facilitate direct fiber-fiber connection

❑ **IMPORTANT ASPECT IS FIBER-TO- FIBER CONNECTION WITH LOW LOSS AND MINIMUM DISTORTION**

# Two major categories of fiber joints

❑ **FIBER SPLICES:** Permanent or Semi-permanent joints

✓ Soldering

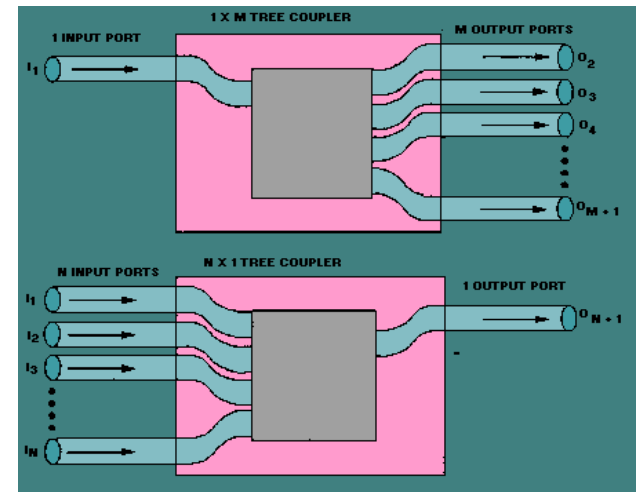
❑ **FIBER CONNECTORS:** Demountable or Removable joints

✓ Plugs or Sockets

❖ **FIBER COUPLERS:** Branching devices

➤ Splitters or Combiners

➤ Importance in Networks

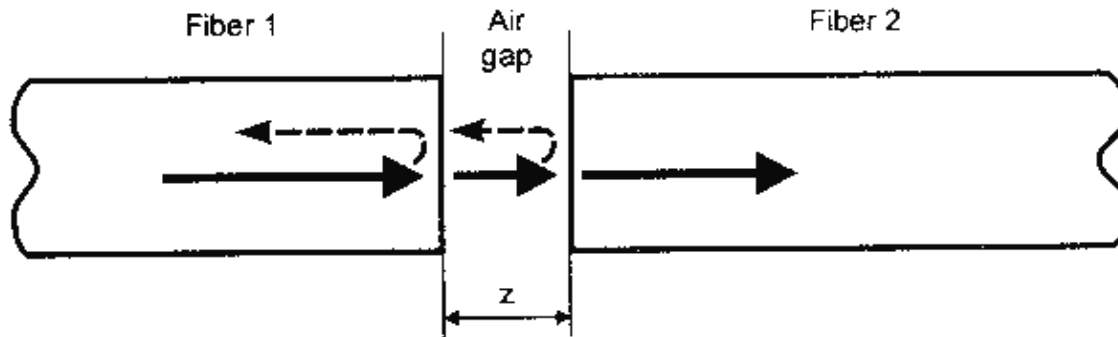


# LOSS MECHANISMS AT JOINTS

## 1. Fresnel Reflection

- **Optical Loss encountered at the interfaces** (Even when two fiber ends are smooth, perpendicular to fiber axes and perfectly aligned)
- **A small proportion of light may be reflected back into transmitting fiber causing attenuation at the joint.**

**\* Fresnel Reflection**



## Reflection Loss

- Occurs due to step changes in refractive index at jointed interface

**Glass – Air - Glass**

# Fraction of light reflected at a single interface

$$r = \left( \frac{n_1 - n}{n_1 + n} \right)^2$$

$n_1$  : R.I. of core,  $n$  : R.I. of interfacing medium ( = 1 for air)

## Loss in decibel due to FR at single interface

$$\text{LOSS}_{\text{Fres}} = -10 \log_{10}(1-r)$$

- Can be reduced to a very low level using index matching fluid in the gap between jointed fibers.

## 2. Deviation in Geometrical & Optical Parameters

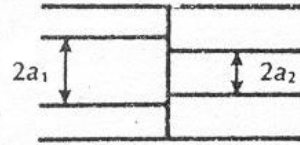
- All light from one fiber is not transmitted to another fiber ;  
**Because of mismatch of mechanical dimension**

**Three major cases :**

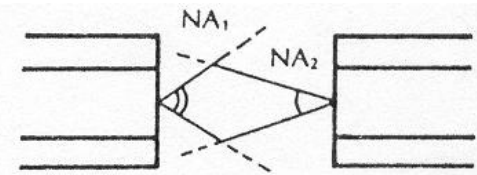
**a) Core mismatch**

**b) NA mismatch**

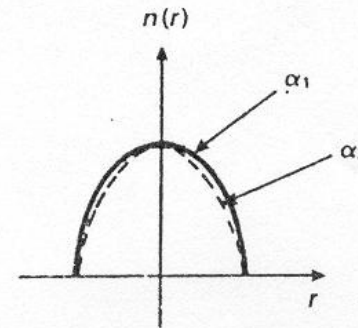
**c) Index Profile**



(a)



(b)



(c)



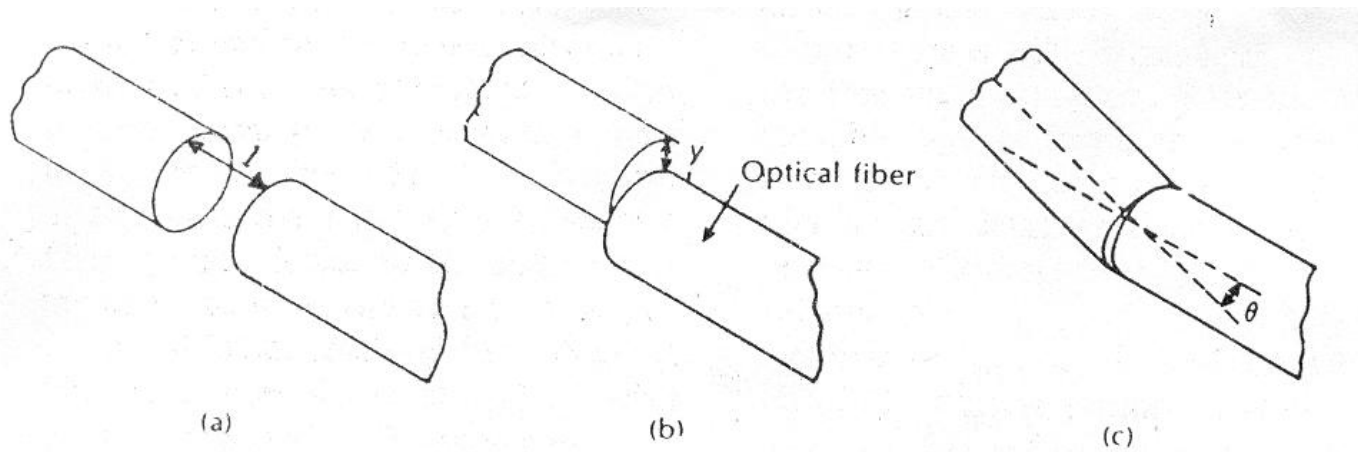
# Intrinsic Losses

## Losses due to:

- Fresnel Reflection
  - Deviation in Geometrical & Optical parameters
- **Minimized using fibers manufactured with lowest tolerance i.e.(same fiber)**

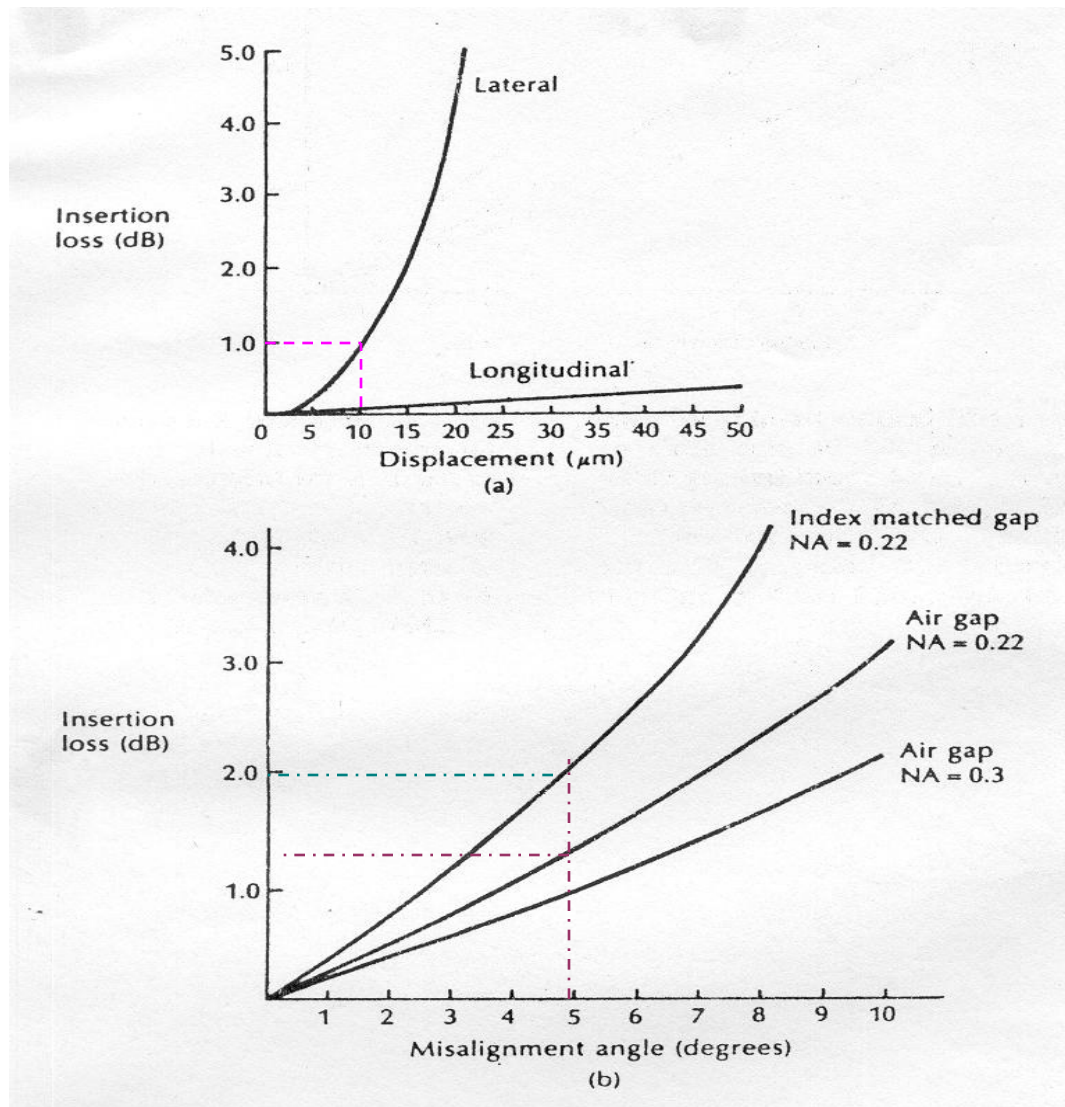
# Extrinsic Losses

- Losses due to some imperfection in splicing
  - Caused by Misalignment



## Three possible types of misalignment at joint

- (a) Longitudinal misalignment
- (b) Lateral misalignment;
- (c) Angular misalignment



(a) Loss due to lateral and longitudinal misalignment for a 50  $\mu\text{m}$  core diameter GI fiber; (b) insertion loss due to angular misalignment for joints in two MMSI fibers with NA of 0.22 and 0.3.

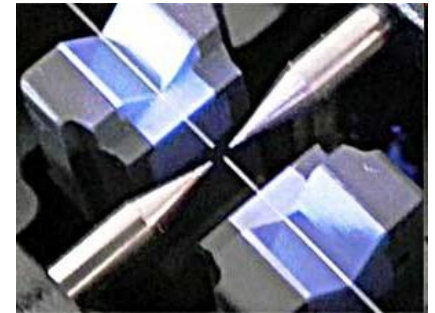
# FIBER SPLICES

□ A permanent joint formed between two fibers

## TWO BROAD CATEGORIES

- **Fusion Splicing or Welding**

Accomplished by applying localized heating (a flame or an electric arc) at the interface between two butted, prealigned fiber ends causing them to soften and fuse.



- **Mechanical Splicing**

Fibers are held in alignment by some mechanical means

- ▶ Achieved by various methods;
  - Tube Splices
  - Groove Splices



# FIBER CONNECTORS

## □ Demountable fiber connectors

➤ More difficult to achieve than fiber splices

- Must maintain similar tolerance requirements, but in a *removable fashion*.
- Must allow for repeated connection and disconnection without problems for fiber alignment - *without degradation in performance*.
- Must protect the fiber ends from damage – due to handling
- Must be insensitive to environmental factors ( e.g. moisture & dust)
- Must cope with tensile load on the cable and can be fitted with relative ease.
- Should ideally be a *low cost component*,

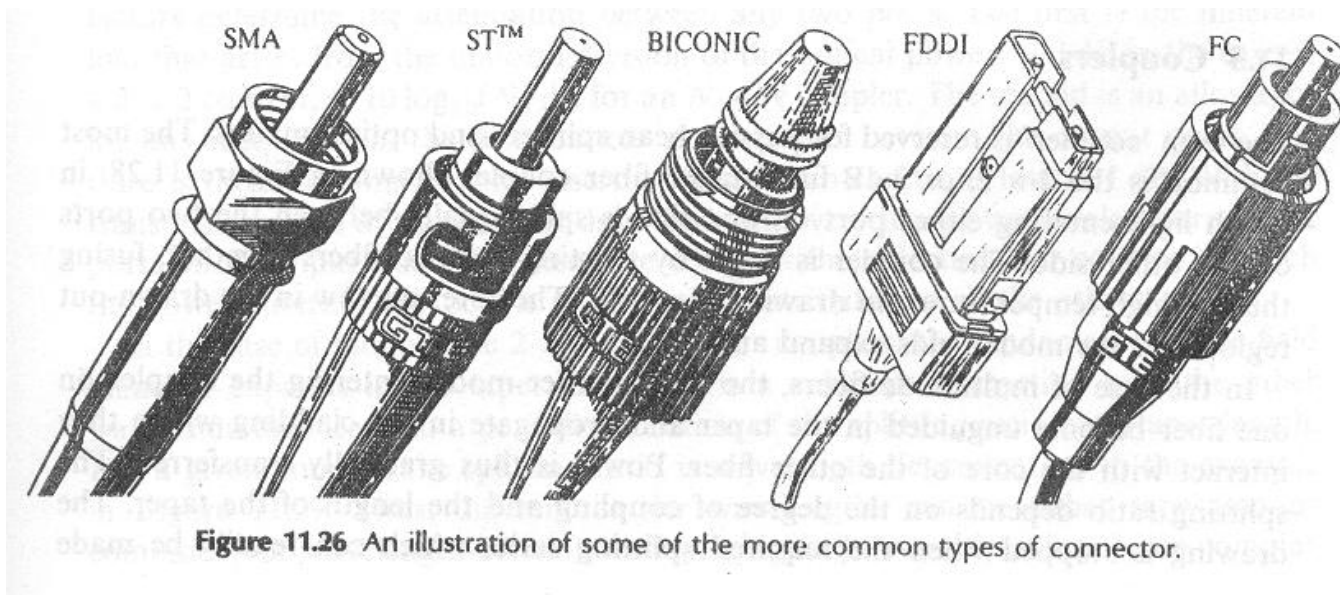
# Three Major Parts

- **Fiber Termination** : protects and locates the fiber ends
  - **Fiber end Alignment** : provide optimum optical coupling
  - **Outer shell** : maintains the connection and fiber alignment, protects the fiber ends from the environment and provides adequate strength at the joint.
- **Losses in the range 0.2 to 0.3 dB**



# Butt Jointed Connectors

- Alignment of two prepared fiber ends in close proximity (butted) to each other so that the fiber axes coincide.



**Figure 11.26** An illustration of some of the more common types of connector.

# Expanded-Beam Connectors

- Collimating and refocusing the light from one fiber into the other.
- Utilize interposed optics at the joint in order to *expand* the beam from the transmitting fiber end before *reducing* it again to a size compatible with the receiving fiber end.

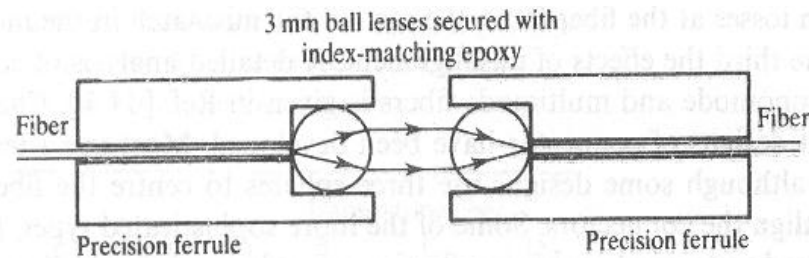
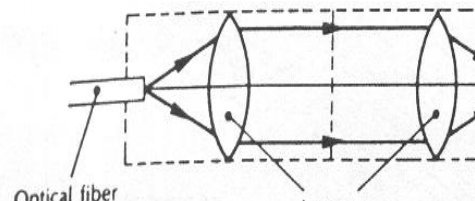


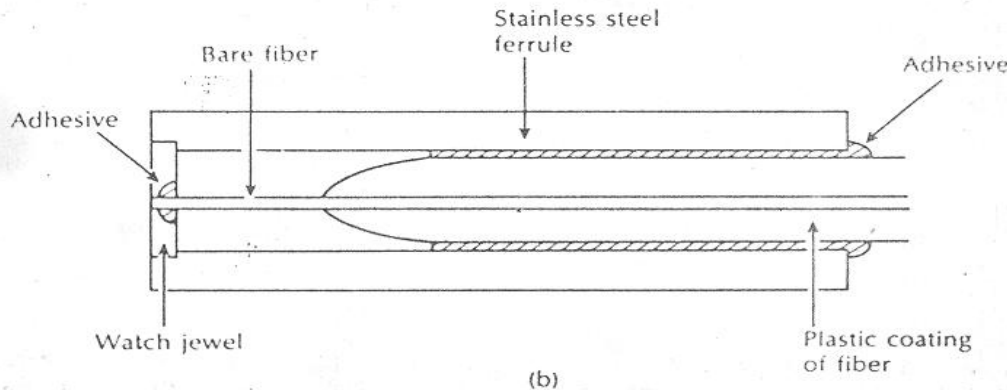
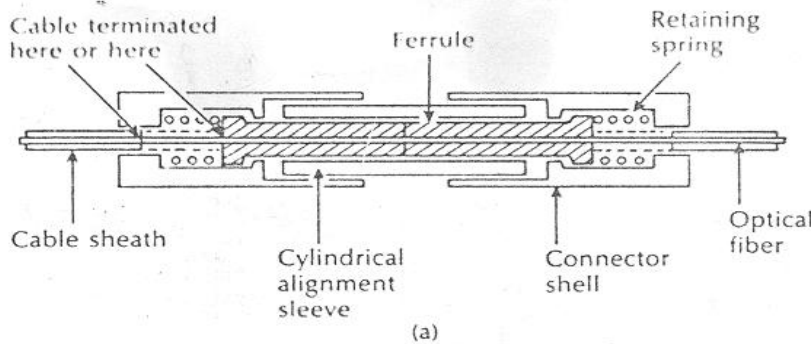
Figure 11.27 An expanded-beam connector.





# Cylindrical Ferrule Connector

- Glass Ferrules with central drilled hole
- Concentric alignment sleeve

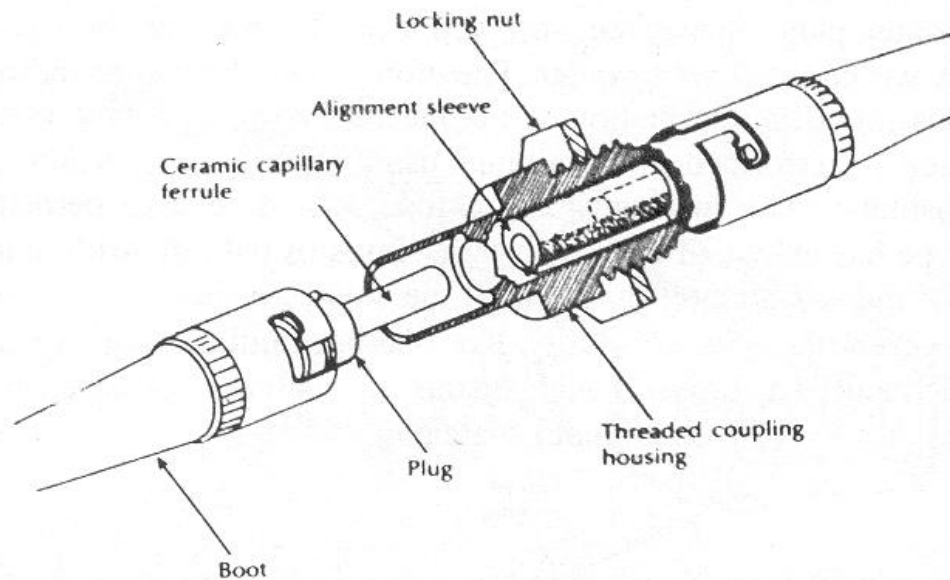


- Preparation of fiber ends before fixing the ferrules
- Insertion Losses  $\approx 1$  to  $2$  dB with MMSIF
- Watch jewel for close end approach and tolerance requirement

**Ferrule Connectors:** (a) structure of a basic ferrule connector; (b) structure of a watch jewel connector ferrule.

# Ceramic Capillary Ferrules

- Ferrules made from ceramic material
- End preparation after fixing ceramic ferrules



ST series multimode fiber connector using ceramic capillary ferrules.

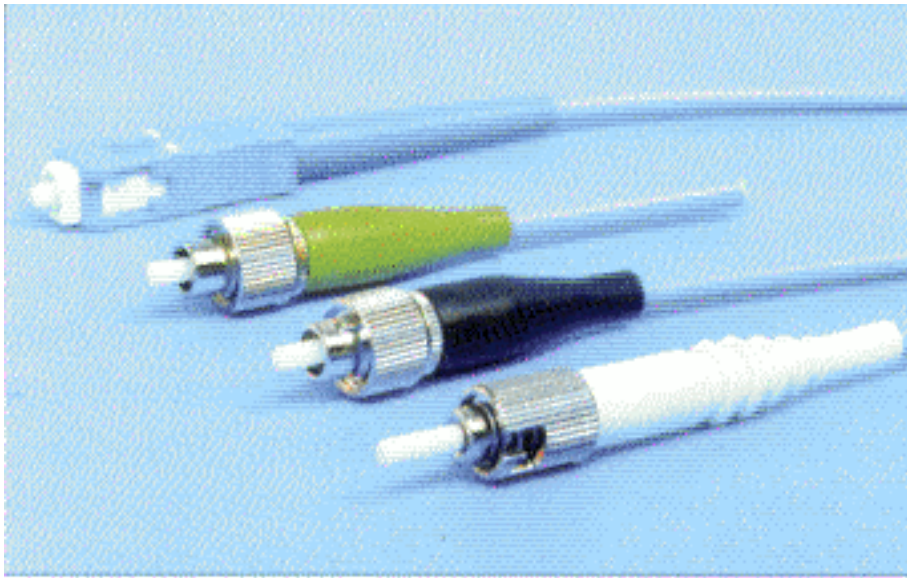
## □ Outstanding

- Thermal,
- Mechanical
- Chemical Resistance

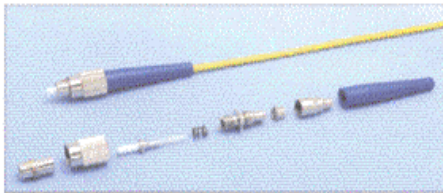
## □ Average Losses

≈ 0.2 dB with MMGI

≈ 0.3 dB with SMF



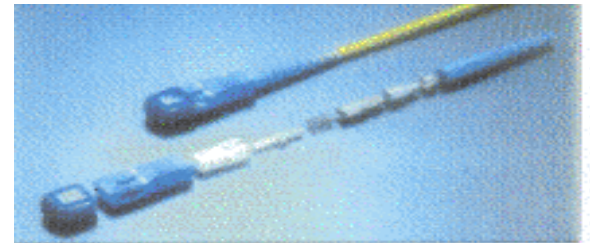
## Commonly Used Connectors



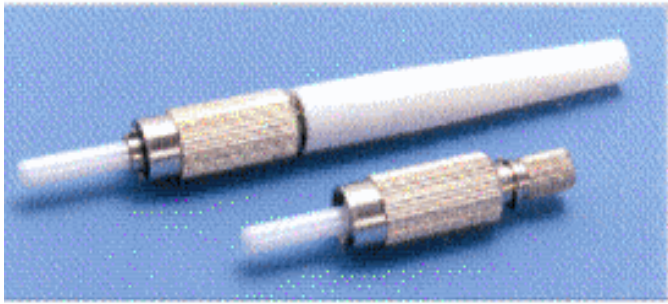
FC Connectors



ST Connectors



SC Connector

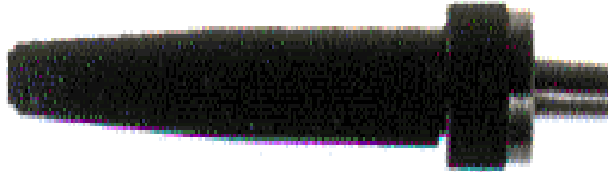


## DIN Connectors

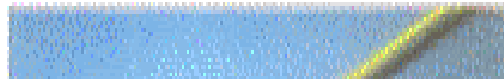
(Spring loaded free-floating Zirconia ceramic ferrule)



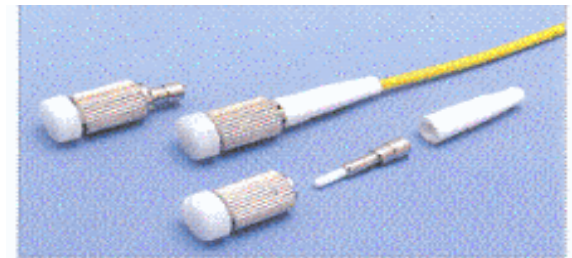
## MTRJ Connector



## SMA Connector



## Biconic Connectors



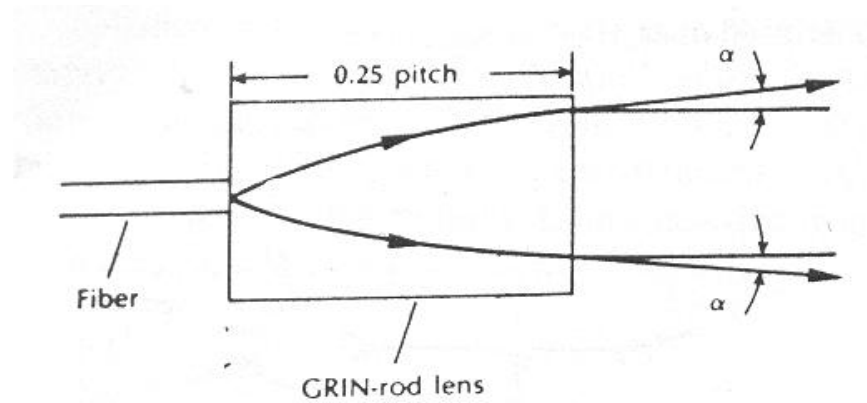
## D4 Connectors

# GRIN-rod Lenses

## **An alternative lens geometry to facilitate efficient beam expansion and collimation**

- Arose from development of GI fiber waveguides
- A cylindrical glass rod 0.5 to 2 mm in diameter with parabolic refractive index profile.
- Light propagation is determined by the lens dimension and wavelength of the light.
- Produce a collimated output beam with divergent angle of  $1^\circ$  to  $5^\circ$  from light source.onto the opposite face of lens

# GRIN-rod Lenses



- Ray propagation determined by paraxial ray equation

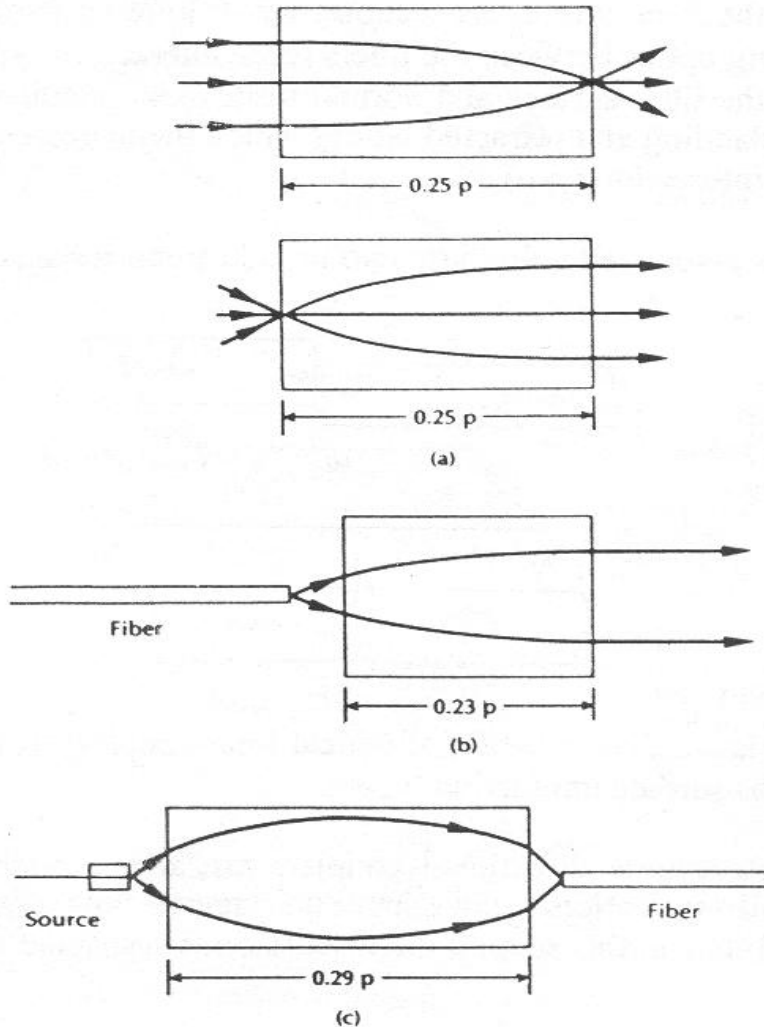
$$\frac{d^2 r}{dz^2} = \frac{1}{n} \frac{dn}{dr}$$

➤ Solution is

$$r = k_1 \cos A^{1/2} z + k_2 \sin A^{1/2} z \quad \rightarrow \quad \mathbf{A \text{ sinusoidal path}}$$

- Traversing of one sinusoidal period : **one full pitch**

# Various fractional pitch GRIN-rod lenses



▪ 0.25, 0.23, 0.29 etc.

➤ SELFOC from Nippon Sheet Glass Co. Ltd.

Losses  $\cong 1$  dB

Average Losses

$\approx 0.2$  dB with MMGI

$\approx 0.3$  dB with SMF



# Fiber Reels, Connectors & Patch cords

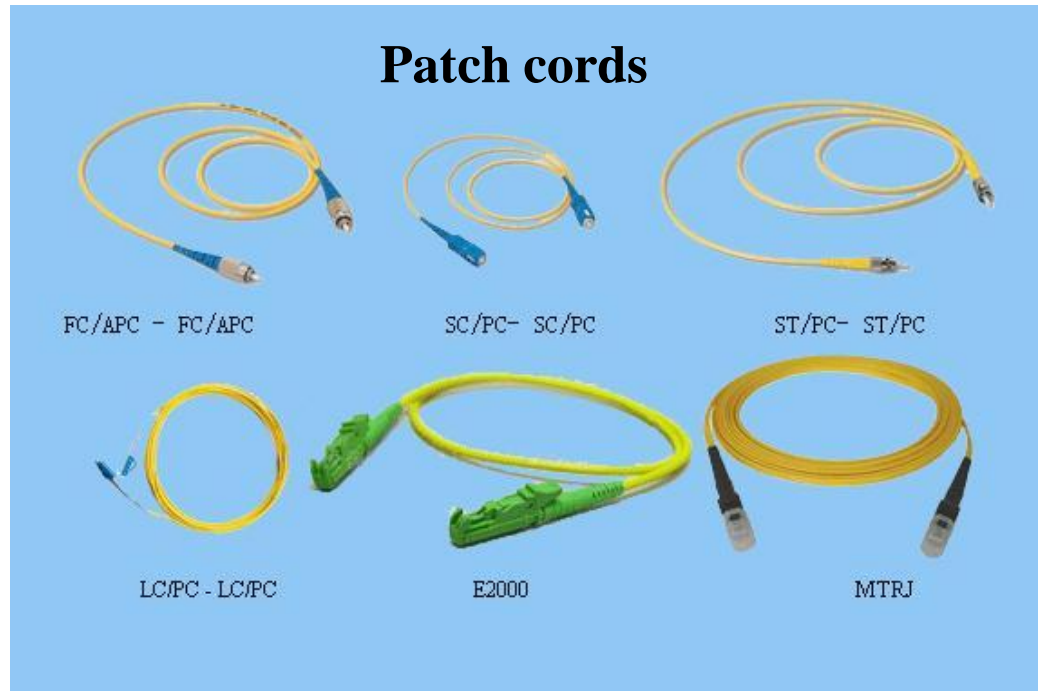


**Adapters**

**Connectors**



**Patch cords**



FC/APC - FC/APC

SC/PC- SC/PC

ST/PC- ST/PC

LC/PC - LC/PC

E2000

MTRJ



***THANK YOU***