

## Effect of cooling rate, typical of conventional

Cooling curve A:  $\rightarrow$  very slow cooling rate, typical of conventional annealing. Transformation product is coarse pearlite with low hardness.

Curve B: - Transformation will give the medium pearlite.

Temp. difference is more in comparison to curve A. ~~Curve B~~ Curve B involve faster cooling rate than curve A and may be considered typical of normalizing.

Curve C: - This curve is typical of a slow oil quench and the mixture of medium and fine pearlite will achieve.

Curve D: - This curve is typical of an intermediate cooling rate and austenite will start to transform to fine pearlite.

Curve E: - This curve is typical of a drastic quench, the substance remains austenite until the martensite line ( $M_s$ ) is reached, and changes to martensite between the  $m_f$  &  $M_f$  lines.

Curve F: - cooling curve of obtain a bainite structure by cooling rapidly enough to miss the nose of curve and holding in the temp. range at which bainite is formed until transformation is completed.

Curve G: - This curve is tangent to the nose of TTT curve. The cooling rate associated with curve G is approximate critical cooling rate for steel.