

PREFORMULATION

- ***Chemical properties***



CHEMICAL PROPERTIES /PROCESSES:

- ❖ Oxidation and Reduction
- ❖ Hydrolysis.
- ❖ Racemization.
- ❖ Polymerization.



CHEMICAL CHARACTERISTICS:

Oxidation:

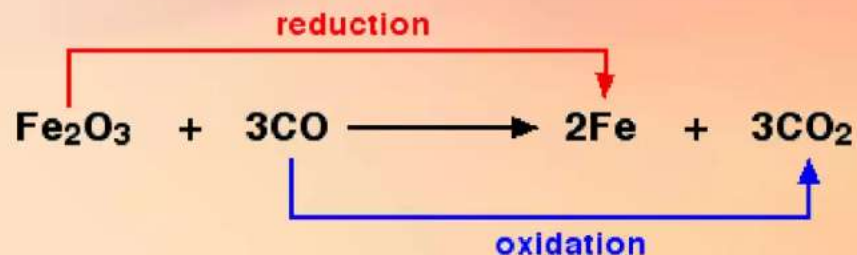
It is very common pathway for drug degradation in both liquid and solid formulation.

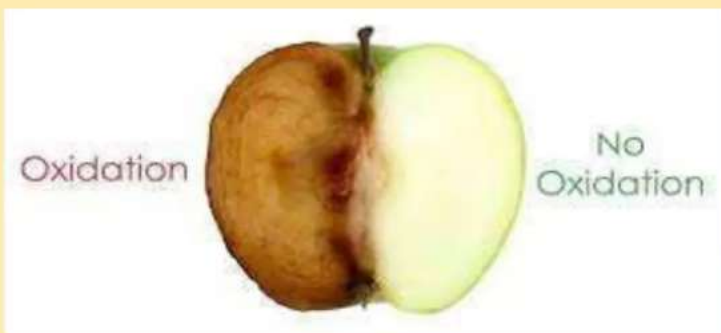
- **Oxidation is the gain of oxygen, loss of hydrogen and/or *loss of electrons***

When iron reacts with oxygen it forms a chemical called rust. The iron is oxidized and the oxygen is reduced.

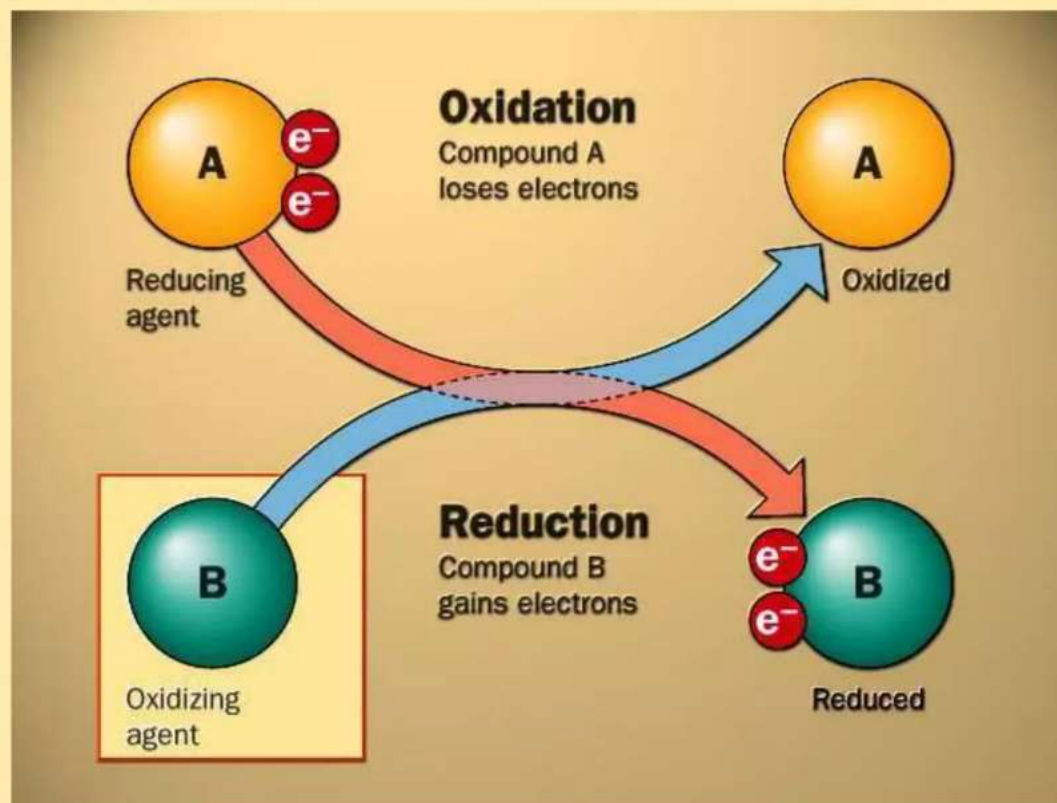
☐ Oxidation occurs in two ways

- Auto oxidation
- Free radical oxidation





Commonly viewed example of oxidation in daily life



FACTORS AFFECTING OXIDATION PROCESS

- 1) Oxygen concentration
- 2) Light
- 3) Heavy metals particularly those having two or more valence state
- 4) Hydrogen & Hydroxyl Ion
- 5) Temperature

PREVENTION OF OXIDATION

- 1) Reducing oxygen content
- 2) Storage in a dark and cool condition
- 3) Addition of chelating agent (Eg. EDTA, Citric acid, Tartaric acid)
- 4) Adjustment of pH
- 5) Changing solvent (Eg. Aldehydes, ethers, Ketones, may influence free radical reaction)
- 6) Addition of an antioxidant or reducing agent (e.g. H₂, CO, Zn etc.).



HYDROLYSIS

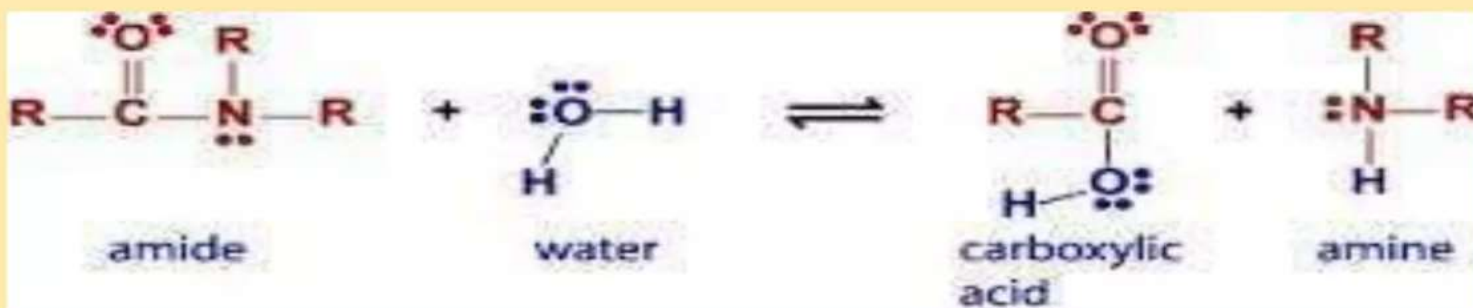


- It is the cleavage of chemical bonds by the addition of water.
- The reaction of water with another chemical compound to form two or more products, involving ionization of the water molecule usually splitting the other compound.

Examples include :

- the formation of acids or bases from dissolved ions.

When this attack is by a solvent other than water than it is known as **solvolysis**



PREVENTION OF HYDROLYSIS:

❖ **pH adjustment**

- Formulate the drug solution close to its pH of optimum stability.
- Addition of water miscible solvent in formulation
- Optimum buffer concentration

❖ **Addition of surfactant**

- Nonionic, cationic, and anionic surfactant stabilizes the drug against base catalysis

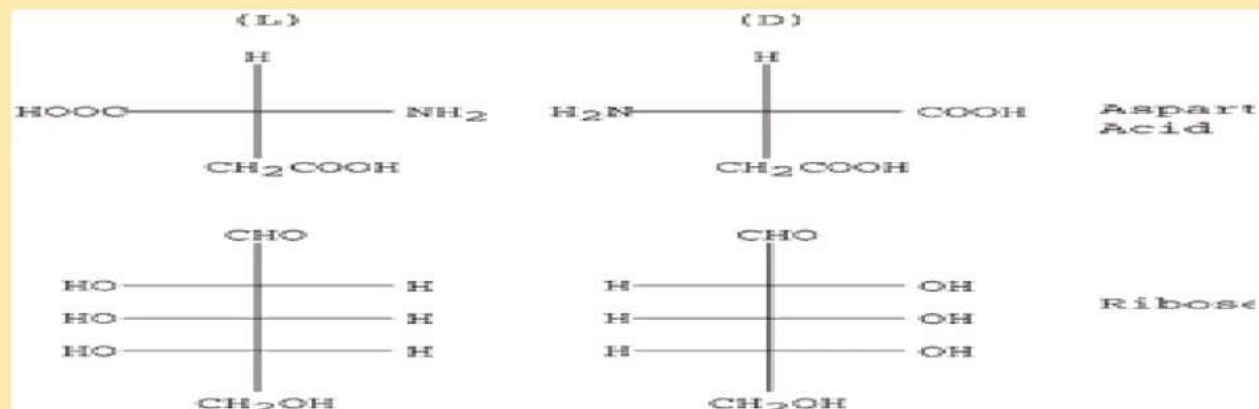
❖ **Salts and Esters Eg. Phosphate esters of clindamycine**

- The solubility of pharmaceuticals undergoing ester hydrolysis can be reduced by forming less soluble salts.
- By use of complexing agent



RACEMIZATION

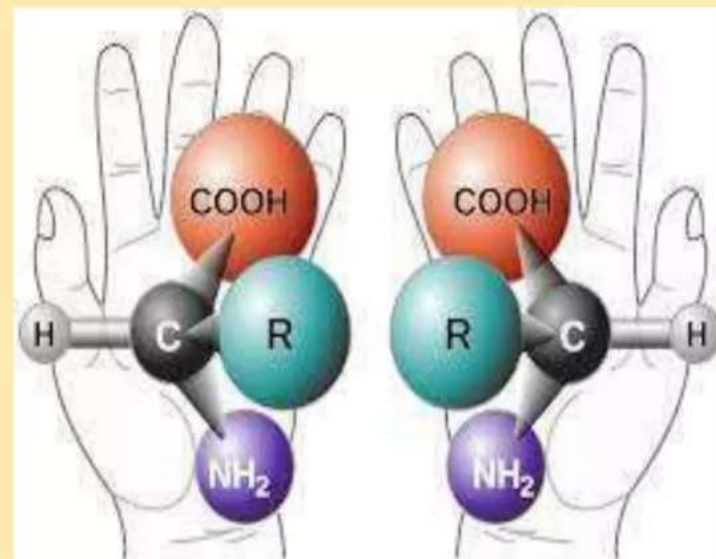
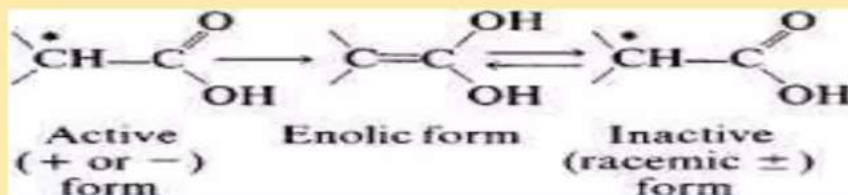
- **Racemization** is the process in which one enantiomer of a compound, such as an L-amino acid, converts to the other enantiomer.
- The compound then alternates between each form while the ratio between the (+) and (-) groups approaches 1:1, at which point it becomes optically inactive.
- If the racemization results in a mixture where the enantiomers are present in equal quantities, the resulting sample is described as **racemic** or a **racemate**.



- The inter-conversion from one isomer to another can lead to
 - different pharmacokinetic properties (ADME) as well as
 - different pharmacological &
 - toxicological effect.

- **Example:** L-epinephrine is 15 to 20 times more active than D-form, while activity of racemic mixture is just one half of the L-form.

- It depends on
 - temperature,
 - solvent,
 - catalyst &
 - presence or absence of light



Biological significance:

- Many psychotropic drugs show differing activity or efficacy between isomers, e.g. **Amphetamine** is often dispensed as racemic salts while the more active **dextro-amphetamine** is reserved for severe indications;
- Another example is **Methadone**, of which one isomer has activity as an opioid agonist and the other as an NMDA antagonist.

NMDA: N-Methyl D-aspartate..
A glutamate receptor

POLYMERIZATION

- ✓ **Polymerization** is a process of reacting monomer molecules together in a chemical reaction to form polymer chains or three-dimensional networks.
- ✓ It is a continuous reaction between molecules.
- ✓ More than one monomer reacts to form a polymer.
- ✓ Eg. Darkening of glucose solution is due to polymerization of breakdown product [5-(hydroxyl methyl) furfural.(a colorless liquid used in synthetic resin manufacture).
- ✓ Eg. Shellac on aging undergoes polymerization & hence prolongs disintegration time & dissolution time.

