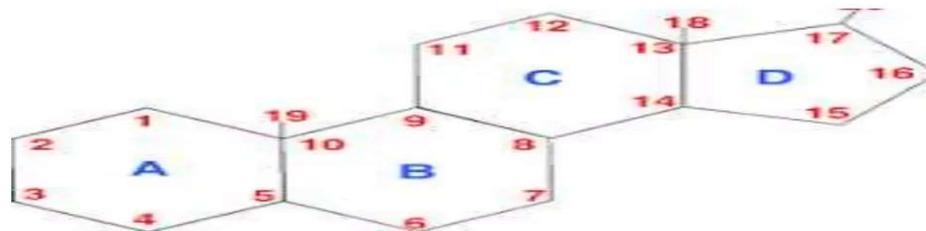


Microbial Biotransformation

Introduction

- Microbial biotransformation is a biological process in which organic compounds are modified from one form to another form to reduce toxicity
- These biotransformation reactions are catalyzed by purified enzymes present in microbial cells or pure cultures of microorganism.
- Microbial enzymes are highly versatile in nature .
- Microbial bioconversions are routinely used in commercial production of steroids , antibiotics , vitamins , citric acids etc .
- Steroids can be produced by chemical synthesis or by microbiological transformation.
- This process used as a manufacturing of pharmaceutical industries.

- Steroids are physiologically active compound which include progesterone , testosterone , corticosterone etc.
- Progesterone and estrogens are used as a oral contraceptives.
- Scientist Mamoli and Vercellone in 1937 made the first successful Microbial biotransformation of steroid .
- Peterson and Murray in 1952 reported the 11-hydroxylation of progesterone using a fungi *Rhizopus arrhizus*.
- Steroidal biotransformation are mainly affected by bacteria , actinomycetes and fungi.



Advantages

Selectivity

- One of the main advantages of biotransformation is its high selectivity.
- Biological catalysts can often produce specific products with high purity, whereas traditional chemical methods may produce unwanted by-products.
- Many biotransformation reactions use renewable starting materials and produce less waste than traditional methods.

Cost-Effective

- In some cases, biotransformation can be a more cost-effective alternative to traditional chemical methods.
- Enzymes and microorganisms can often be produced at a relatively low cost, and the use of renewable starting materials can reduce production costs.

Mild Reaction Conditions

- Biotransformation reactions can often be carried out at mild conditions such as low temperatures and atmospheric pressure, which reduces energy consumption and production costs.

Lower Environmental Impact

- Biotransformation reactions often produce less toxic waste than traditional chemical methods, making it a more environmentally friendly approach.

Disadvantages

- **Limited Substrate Range**
 - The substrate ranges of enzymes and microorganisms used in biotransformation can be limited, which can restrict the types of compounds that can be produced.
 - **Sensitivity to Reaction Conditions**
 - Enzymes and microorganisms used in biotransformation can be sensitive to reaction conditions such as pH, temperature, and substrate concentration, which can limit their effectiveness.
 - **Product Inhibition**
 - In some cases, the product of a biotransformation reaction can inhibit the enzyme or microorganism used, which can limit the yield of the reaction.
 - **High Cost of Purification**
 - Purification of enzymes and microorganisms used in biotransformation can be expensive and time-consuming, which can limit the feasibility of large-scale production.
 - **Stability Issues**
 - Enzymes and microorganisms used in biotransformation can be unstable, which can limit their shelf life and the overall feasibility of large-scale production.
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Methods of Biotransformation

- Transformation of organic compounds may be accomplished by use of microorganism, isolated enzyme, immobilization techniques and solvent selection.
- Microbial cells serves as major tools for biotransformation .
- The main process used for biotransformation is fermentation .
- **The fermentation is carried out in two phases:**
 - 1. Growth phase
 - 2. Product formation phase



- Fermentation is carried out in the following phases
- **1.phase I – Growth phase –**
- In the growth phase a culture is grown in a nutritionally rich medium.
- The medium for the growth is simple or complex type.
- Aeration and agitation(stirring) are provided during growth and optimum temperature is maintained
- Time of incubation period is depends on type of culture and environmental condition.

PHASE II – TRANSFORMATION PHASE

- Transformation Phase begins with addition of steroid at the end of the growth phase .
- Steroids may be added simultaneously with the inoculation
- Amount of steroid to be added depends upon transforming capacity of culture, toxicity of substrate or type of product.
- The biotransformation occurs under controlled conditions of temperature , p H , aeration and time .
- The submerged fermentation is carried out in a stainless steel tank with minimal nutritional quantities to allow maximum transformation and use of easy extraction and purification of transformation product.
- The microorganisms are grown in a suitable medium for 12-72 hrs depending on bacterium and fungus at optimum temperature, pH, aeration and agitation.



- After the transformation , microbial growth is separated from the fermentation liquor and extracted with a suitable solvent.
- Methylene chloride, chloroform and ethyl acetate solvents are commonly used for extraction of steroids .
- Product obtained from cell should be extracted separately.
- The extracted samples are analyzed.

Application of Microbial Biotransformation

- Transformation of steroids and sterols.
- Transformation of Pollutants.
- Transformation of Non-Steroid Compounds.
- Transformation of Antibiotics.
- Transformation of Pesticides.
- Petroleum Biotransformation.

Application of Biotransformation

○ **Pharmaceutical Industry**

- Biotransformation is widely used in the pharmaceutical industry to produce a wide range of drugs.
- Enzymatic biotransformation has been used to produce drugs like antibiotics, statins (reduce cholesterol), and anti-inflammatory drugs.
- One example is the production of semi-synthetic penicillin, which involves the use of enzymes to modify natural penicillin to improve its properties.

○ **Food Industry**

- Biotransformation is also used in the food industry to produce flavors, fragrances, and other additives.
 - Microbial biotransformation is commonly used to produce compounds like vanillin, which is used as a flavoring agent in foods and beverages.
- 

- **Chemical Industry**

- Biotransformation is also used in the chemical industry to produce a wide range of chemicals, such as detergents, solvents, and biofuels.
- Enzymatic biotransformation can be used to produce chemicals like esters or amides, which are widely used in the chemical industry.

- **Environmental Applications**

- Biotransformation can also be used in environmental applications, such as the treatment of wastewater or the remediation (used to remove toxins or contaminants) of contaminated soil.
- Microorganisms can be used to degrade pollutants, such as pesticides or industrial chemicals, into less harmful compounds.



Microbial Bioconversion

○ The bioconversion reactions are classified as follows:

○ A) Oxidation

○ 1. Hydroxylation

2. Dehydrogenation

○ 3. Epoxidation

4. Aromatization

○ B) Reduction

○ 1. Reduction of double bond

○ 2. Reduction of ketone , aldehyde and acids

○ C) Hydrolysis

D) Esterification

○ E) Isomerization

F) Amide Formation

○ G) Halogenation

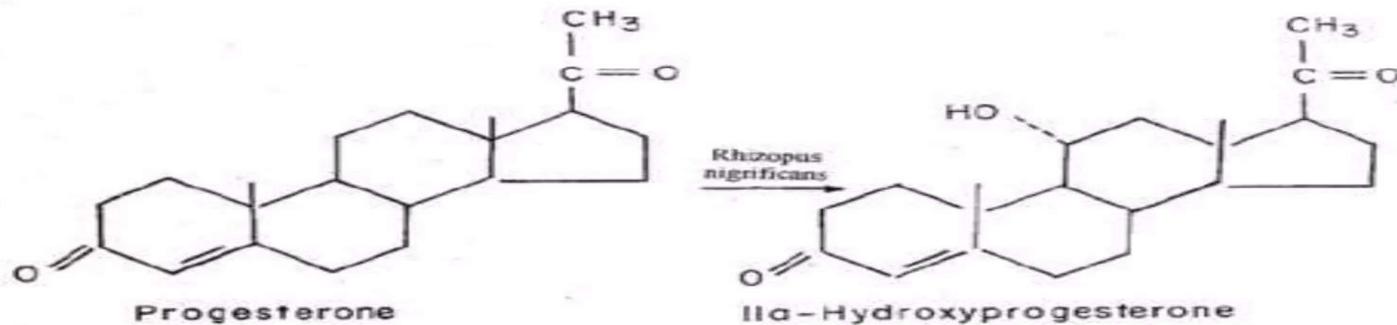
H) Decarboxylation

○ I) Condensation



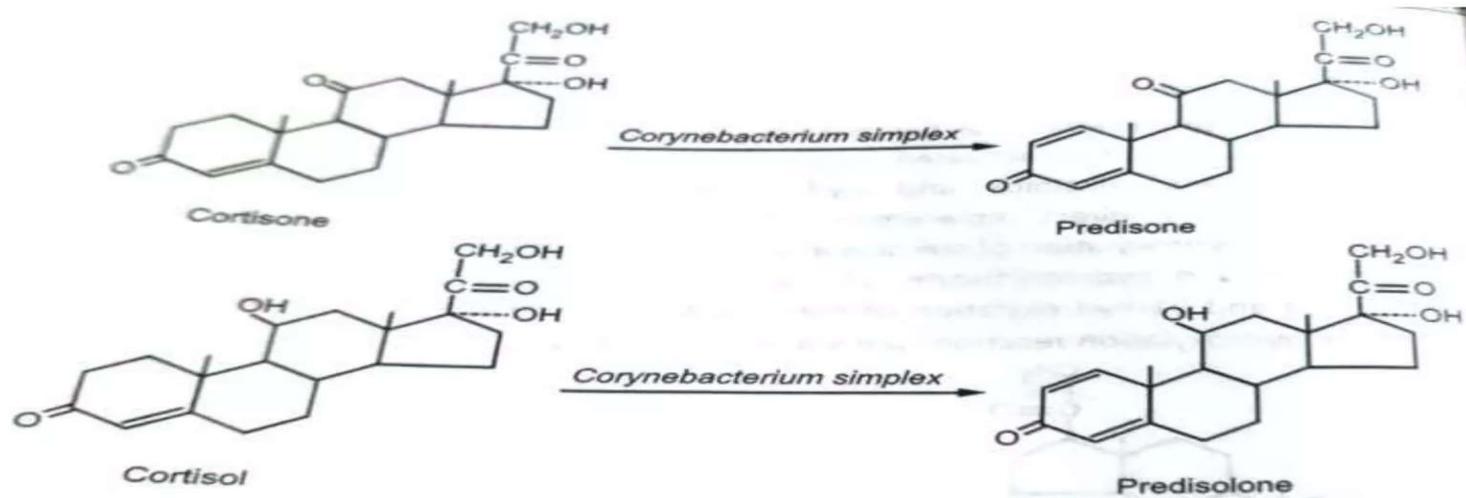
1.OXIDATION

- I .Hydroxylation –
- Bacteria and fungi are used for hydroxylation at non activated carbons in substrate like steroids, prostaglandins , alkaloids and hydrocarbon.
- Microbial hydroxylation is done by direct replacement of hydrogen atom on given carbon .
- Microbial hydroxylation of steroids at C-11 increase demand of cortisone and hydrocortisone .



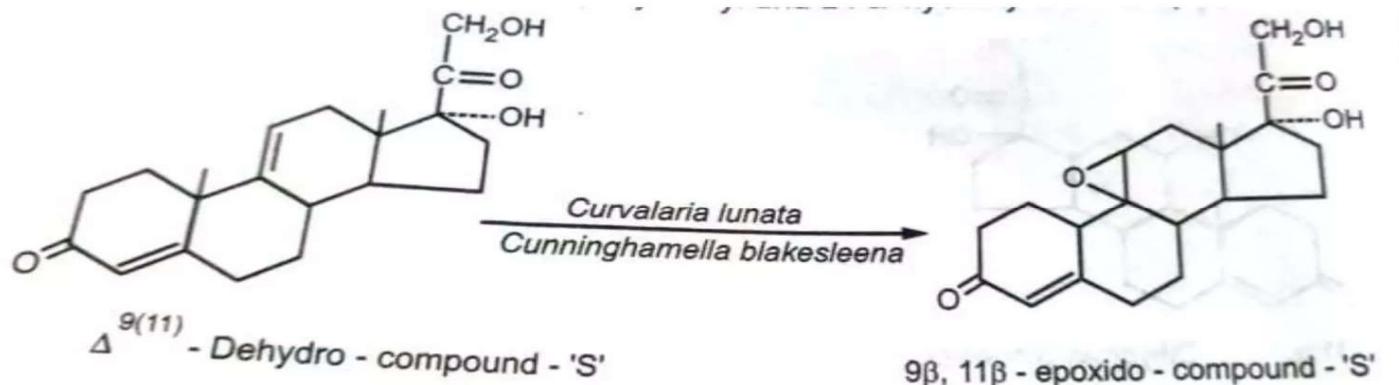
II .DEHYDROGENATION

- Bacterial and fungal species are capable of dehydrogenation of steroids .
- Addition of double bond on all 4 rings of steroid nucleus but microbes attacks the ring A



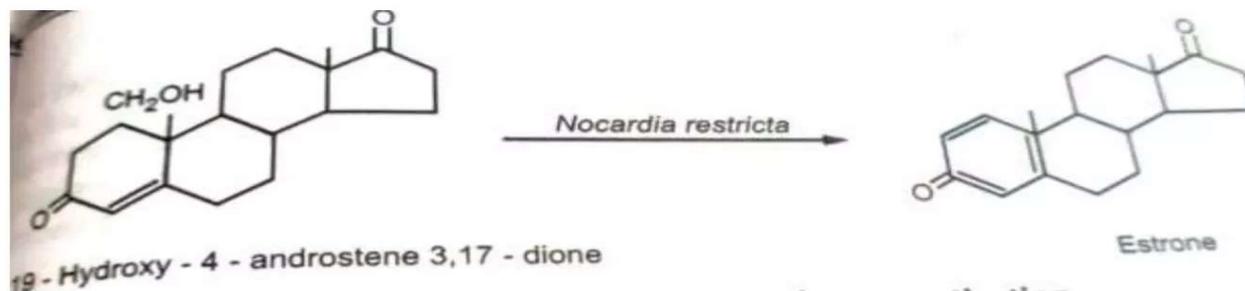
III .EPOXIDATION

- Epoxidation is very rare transformation.
- The microorganism which normally hydroxylate (addition of hydroxyl compound)saturated steroid will epoxidize (convert c=c bond into epoxide)



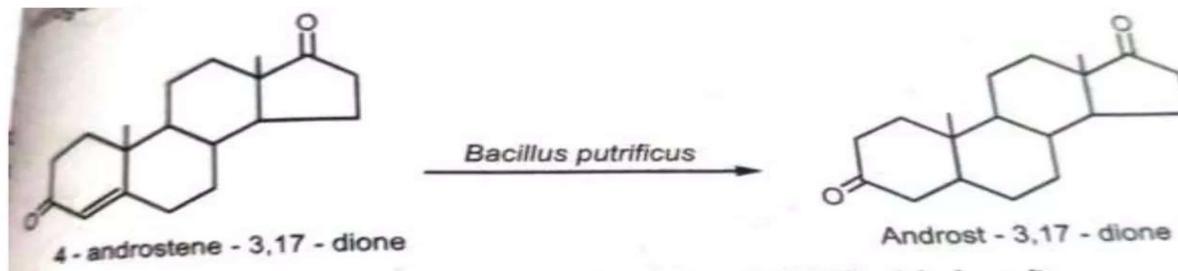
IV .AROMATIZATION

- 19 – hydroxyl cholesterol and 19 – hydroxyl beta sistosterol are converted to estrone with nacardia restricta by aromatization.
- C – 1 – dehydrogenation with substrate lacking methyl group at carbon 10 or suitably at carbon 19 result into aromatization .
- Aromatization is conversion of non aromatic ring to aromatic ring by using enzyme aromatase.



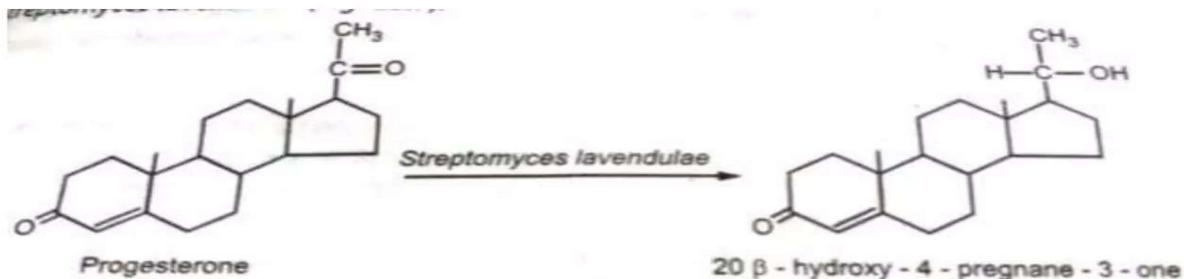
2. REDUCTION

- I .Reduction of double bond (-c=c-)—
- The enzyme oxido- reductases catalyze both dehydrogenation and reduction reaction .
- Ring hydrogenation or reduction occurs at $\blacktriangle 1$, $\blacktriangle 4$, and $\blacktriangle 16$, $\blacktriangle 1$.
- The conversion of 4 – androstene – 3 , 17 – dione to androstane – 3 , 17 dione with bacillus putrificus is reported for 4 hydrogenation .



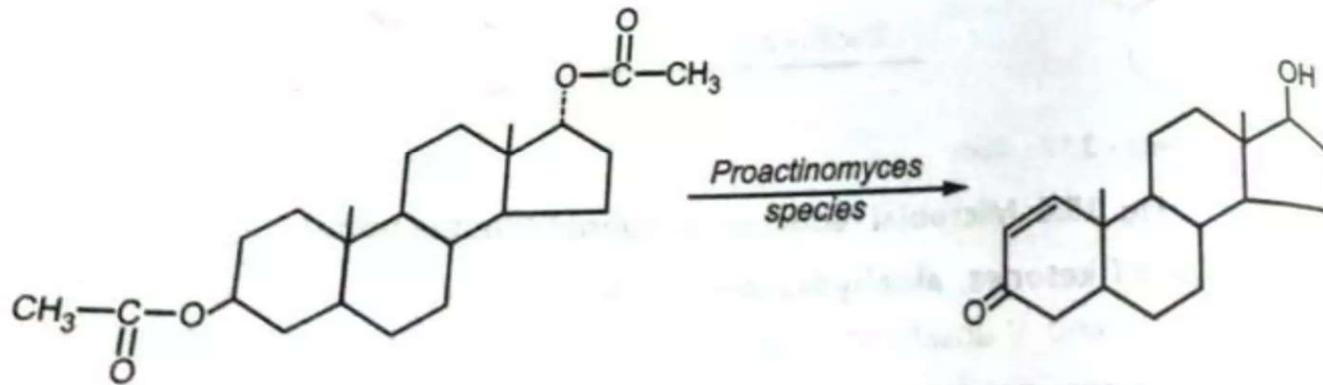
II .REDUCTION OF KETONES , ALDEHYDES AND ACIDS

- Hydroxyl groups at C6, C11 and C17 , alpha – methyl group at C16 and Δ unsaturation decreases reduction in steroids .
- The presence of electron withdrawing groups at C-6 in 3 keto 4 Δ substrate , shift direction from oxidation to reduction .
- Reduction of C-20 ketone occurs in presence of streptomyces lavendulae.



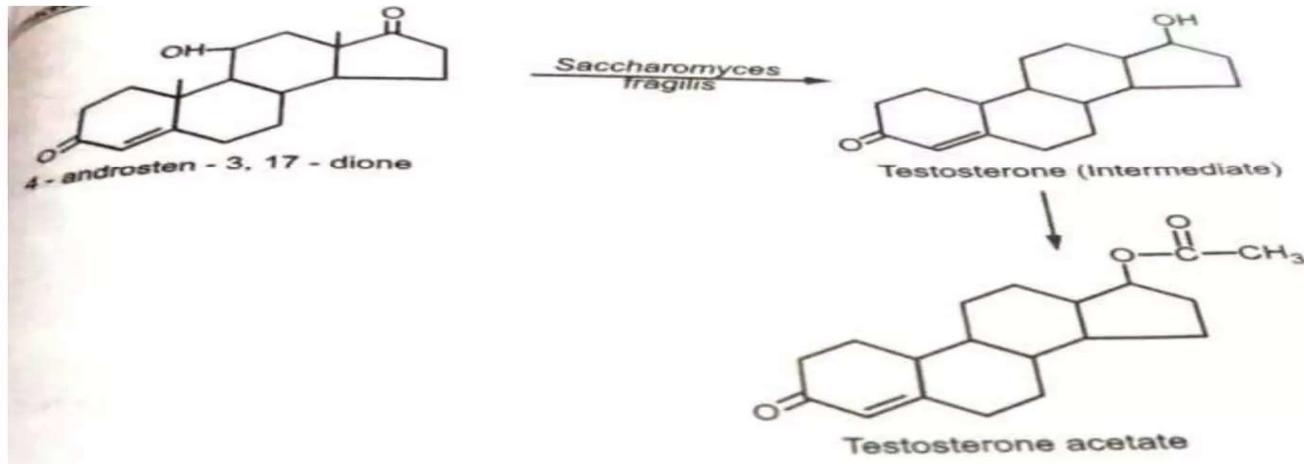
3. HYDROLYSIS

- A large number of esters , lactones , beta- lactum , glycosides, epoxides and amides can be hydrolyzed by using microorganism .
- In steroids hydrolysis 3 and 21 – acetates are generally hydrolyzed to hydroxylation or dehydrogenation .



4. ESTERIFICATION

- Microbial transformation by esterification is prepared by esterification using *Saccharomyces fragilis*.
- Esterification means combining organic acid $RCCOH$ with alcohol ROH to form ester $RCOOR$.



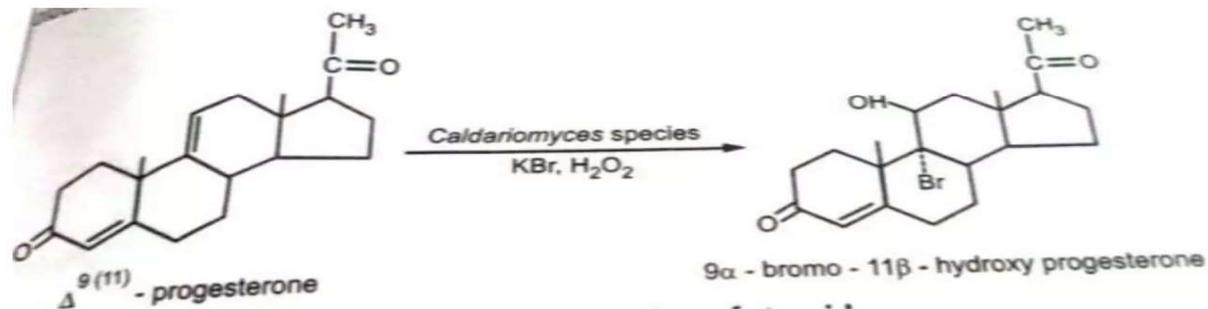
5. ISOMERISATION

- Deoxycorticosterone is prepared by isomerisation of the double bond from Δ^5 to Δ^4 with *Corynebacterium mediolanum*.
- 6. Amide Formation –
- Amide formation is rare microbial biotransformation.
- Smith and his coworkers reported the transformation of steroids with *Streptomyces roseochromogenus*.



7. HALOGENATION

- Halogenation reaction means replacement of one or more hydrogen atom .
- Halogenation carried out at p H 3 .
- Haloperoxidase enzymes from caldariomyces fumago catalase the halogenation reaction of steroids .



8. DECARBOXYLATION

- Decarboxylation is elimination of carboxyl group .
- L –lysine can be synthesized by stereospecific decarboxylation of meso α, α' -diaminopimelic acid (DAP) to L-lysine .
- The reaction is catalyzed by *Bacillus sphaericus* .

9. CONDENSATION -

- Microbial condensation was utilized in 1934 in the synthesis of natural ephedrine .
- Acetaldehyde reacts with benzaldehyde in presence of fermenting yeast and gives (R)- 1- phenyl – 1 – hydroxy – 2 – propanone .
- Propanone undergoes reductive condensation with methylamine to yield (1R , 2S) – ephedrine .

